

Component Procedures: Crankshaft Gear/Sprocket

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1. Parts and Labor (itype_189)

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Parts

Qualifier	Part #	Name	Price	Note
Timing Gear Set > Camshaft G?	J3242280	18 - Timing Gears, Cam?	0.00	
Timing Gear Set > Crankshaft?	J3242281	18 - Timing Gear Set	0.00	
Crankshaft Gear	J3242281	18 - Timing Gear Set	0.00	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Timing Gear	B	3.1	2.3
Replace	Timing Gear > NOTE > With AC, Add	B	0.9	0.6
Replace	Timing Gear > NOTE > With PS, Add	B	0.3	0.0