

Component Procedures: Steering Column

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Component Procedures: Steering Column

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
With SRS > Steering Column >?	4897820AB	1 - Steering Column	0.00	Order By Description.
With SRS > Steering Column >?	52078619AG	1 - Steering Column	0.00	Order By Description.
With SRS > Steering Column >?	4897818AB	1 - Steering Column	0.00	Order By Description.
With SRS > Steering Column >?	52078618AG	1 - Steering Column	0.00	Order By Description.

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Steering Column, R&R	B	1.3	1.1

Steering Column (Article 2082785)

The standard non-tilt and tilt steering column

has been designed to be serviced as an assembly. The key cylinder, switches, clock spring

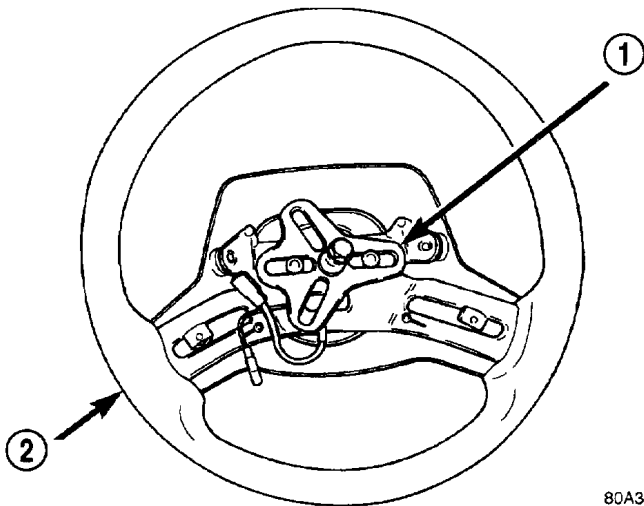
, trim shrouds and steering wheel

are serviced separately. On the nontilt column the upper mounting bracket is also serviced separately.

The column is connected to the steering gear

with an upper and lower shaft. The lower shaft has a support bearing mounted to a bracket. The bracket mounts to the frame rail with two bolts. These shafts and bearing are serviceable.

Steering Column Removal and Installation (Article 2082798)

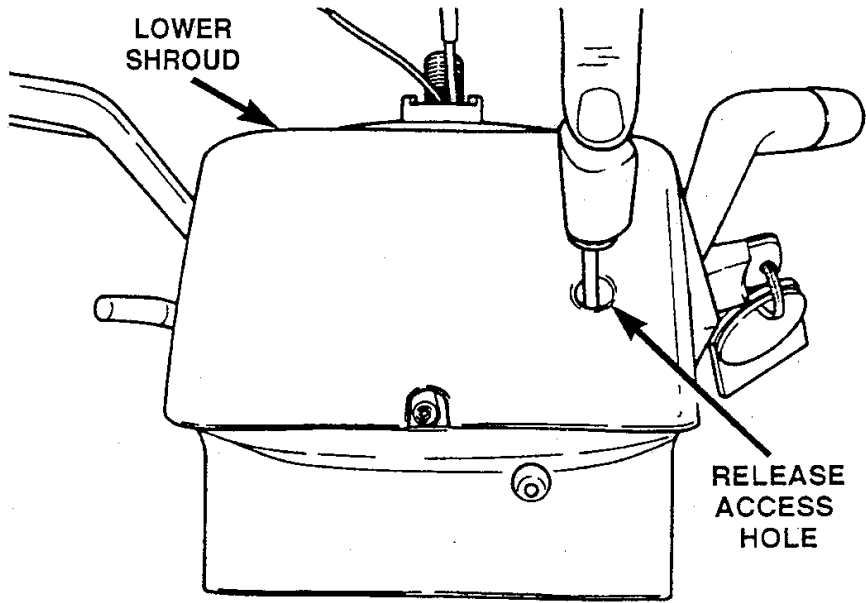


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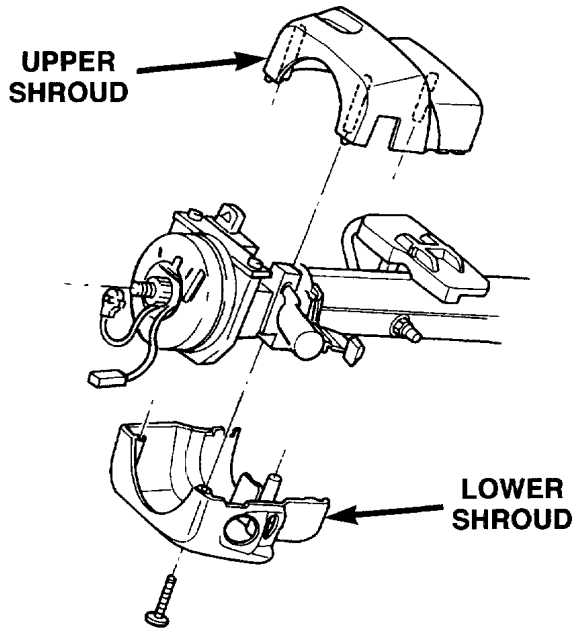
Fig. 1 Steering Wheel

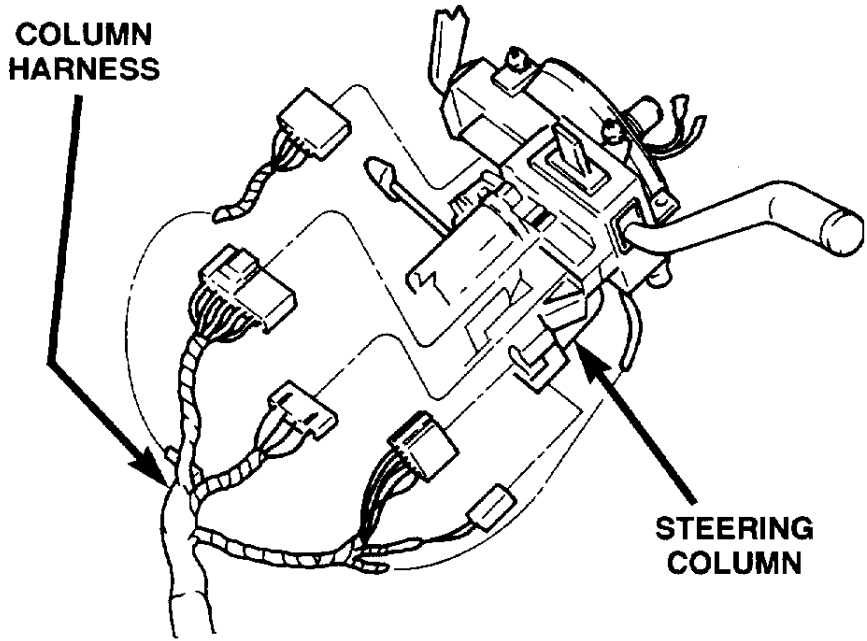
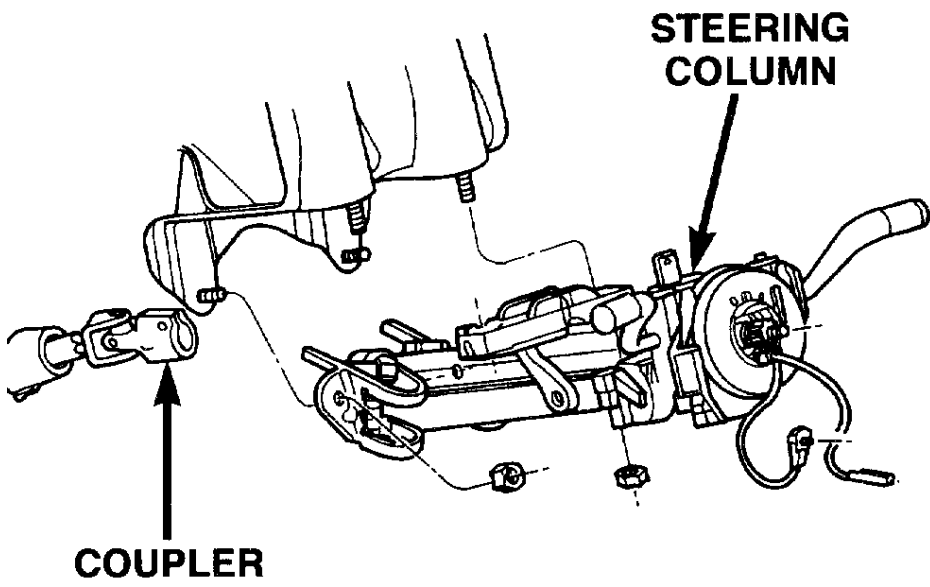
1 - PULLER

2 - STEERING WHEEL



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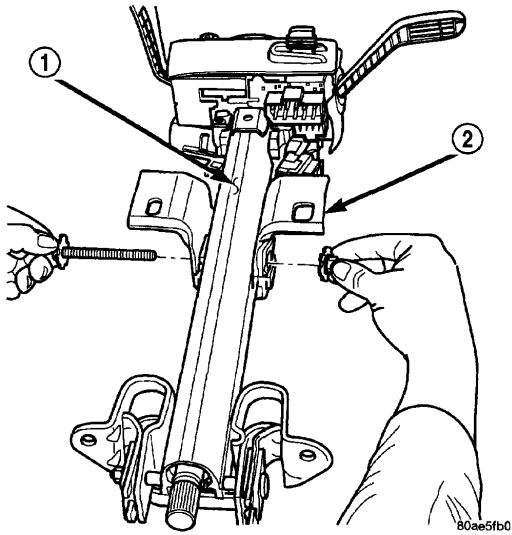
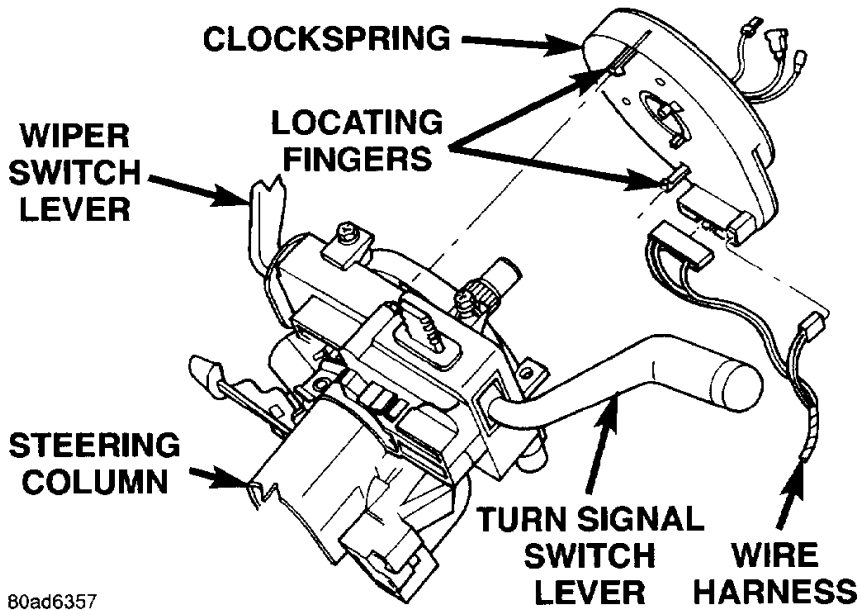


Fig. 6 Non-Tilt Column

- 1 - NON-TILT COLUMN
- 2 - UPPER BRACKET



Steering Column (Article 2083030)

TILT COLUMN:

Mounting Nuts 23 Nm (17 ft. lbs.)

NON-TILT COLUMN:

Upper Bracket Nut 17 Nm (150 inch lbs.)

Steering Column Coupling (Article 2083031)

Coupler Bolt 49 Nm (36 ft. lbs.)