

Component Procedures: Pressure Plate

Table of Contents

1. Parts and Labor (itype_189)
2. Clutch Cover and Disc Removal (Article 2082459)
3. Mechanical (including Torque) (itype_28)

Component Procedures: Pressure Plate

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Pressure Plate	4874175AC	Pressure Plate	315.00	Order By Description. Incl?

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	5-Speed	B	3.1	2.1
Replace	5-Speed > NOTE > To Pilot Bearing, Add	B	0.2	0.0
Replace	5-Speed > NOTE > To R&R Flywheel, Add	B	0.2	0.2
Replace	5-Speed > NOTE > To R&R Input Shaft Oil Seal,?	B	0.2	0.2

Clutch Cover and Disc Removal (Article 2082459)

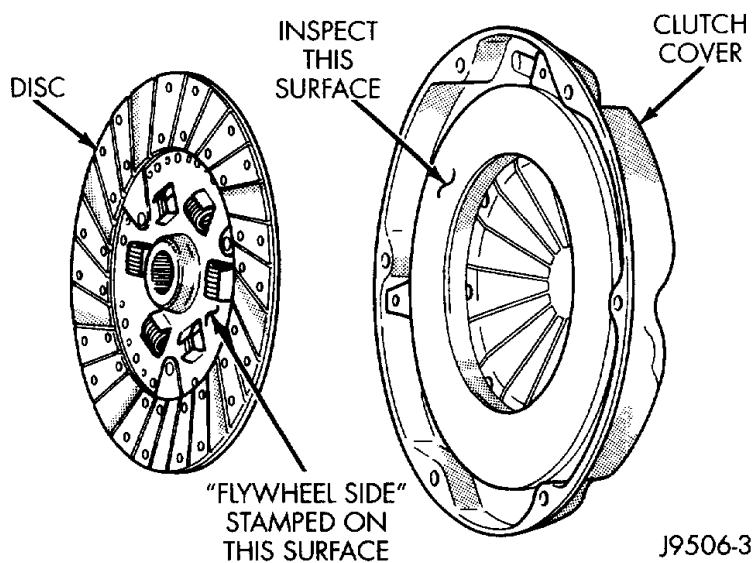


Fig. 4 Clutch Disc And Pressure Plate Inspection

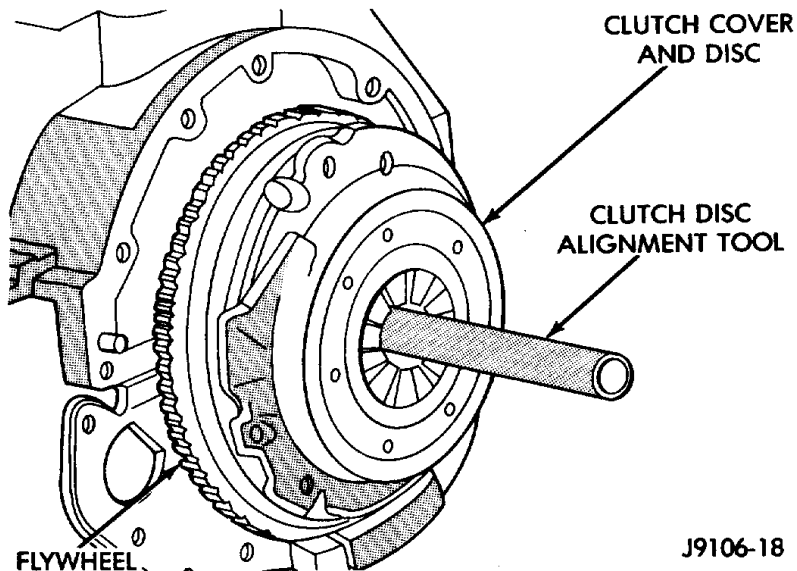


Fig. 5 Typical Method Of Aligning Clutch Disc

Mechanical (including Torque) (itype_28)

TORQUE SPECIFICATIONS

Bolts,

Clutch Cover

NOTE: Tighten bolts evenly and in rotation a few threads at a time.

2.5 L 31 Nm (23 ft. lbs.)

4.0 L 52 Nm (38 ft. lbs.)