

# **Component Procedures: Housing Assembly HVAC**

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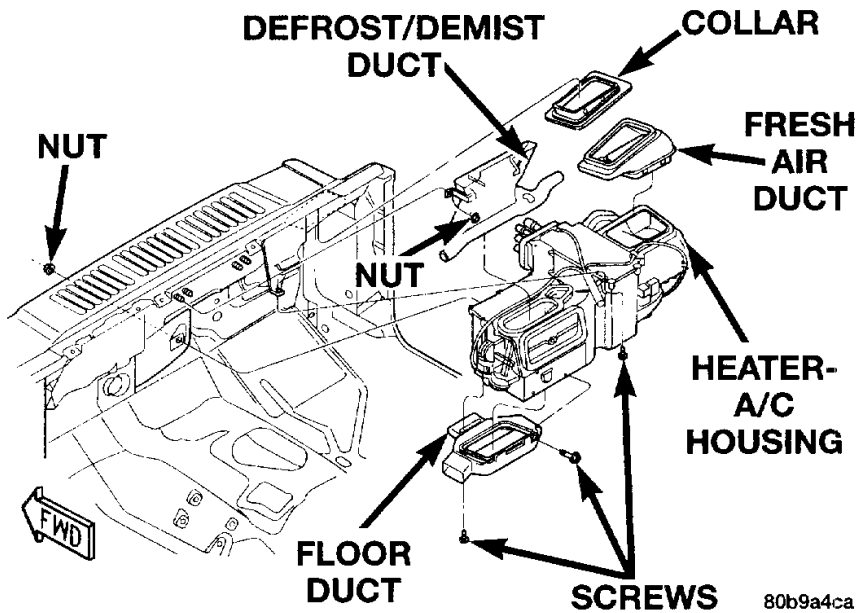
# Component Procedures: Housing Assembly HVAC

## Parts and Labor (itype\_189)

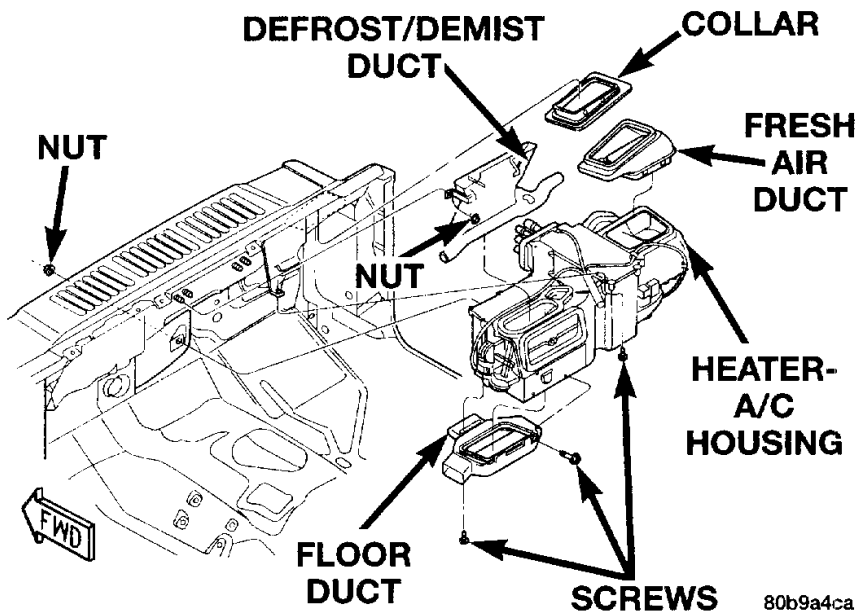
### Labor

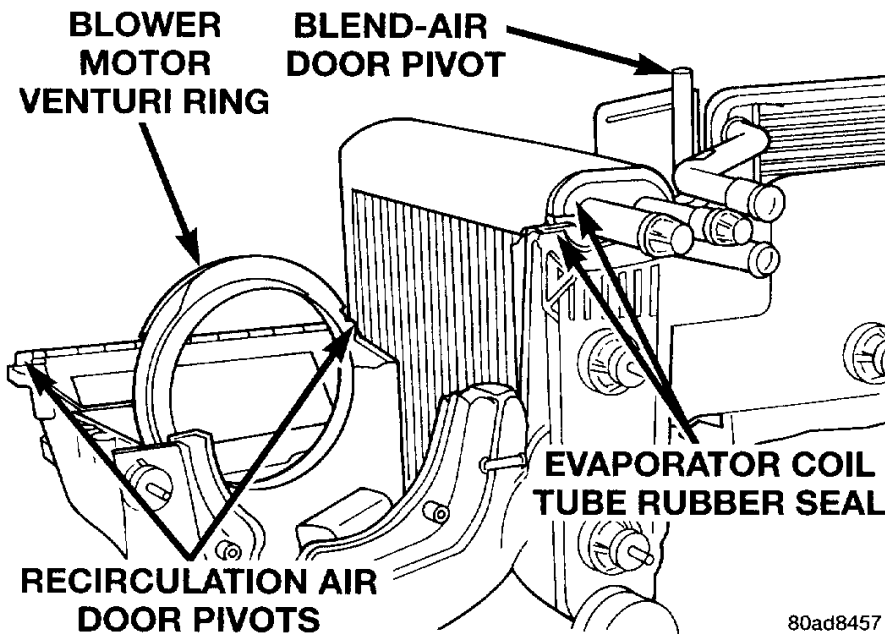
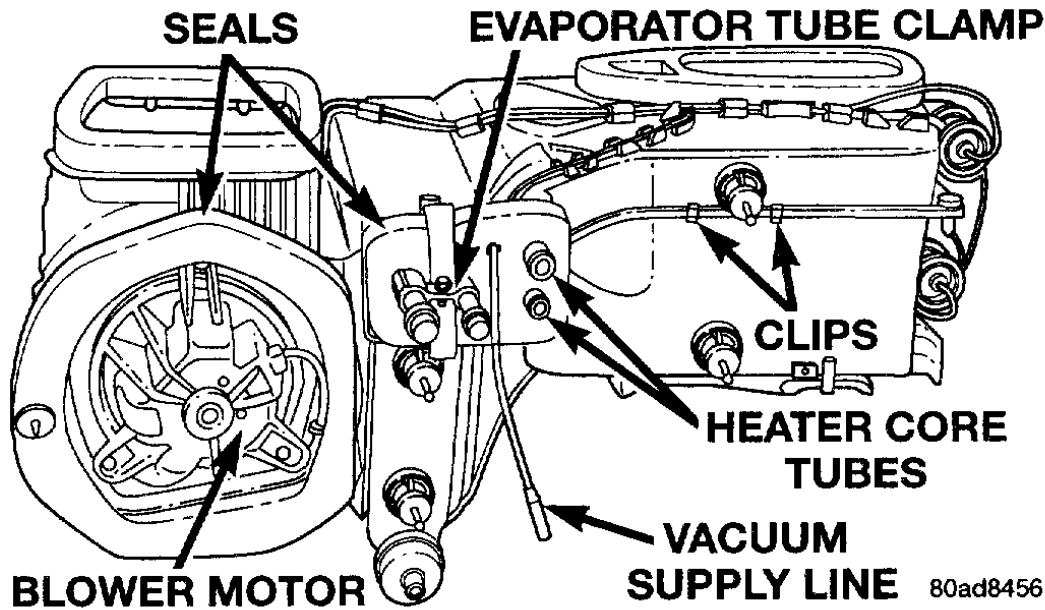
Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Housing Assembly Hvac	B	4.5	0.0

### Components (itype\_32)



### Heater - A/C Housing Removal and Installation (Article 2036071)





### Technician Safety Information (itype\_15)

WARNING: ON VEHICLES EQUIPPED WITH AIRBAGS, REFER TO AIR BAGS AND SEAT BELTS/AIR BAGS BEFORE ATTEMPTING ANY STEERING WHEEL, STEERING COLUMN, OR INSTRUMENT PANEL COMPONENT DIAGNOSIS OR a SERVICE. FAILURE TO TAKE THE PROPER PRECAUTIONS COULD RESULT IN ACCIDENTAL AIRBAG DEPLOYMENT AND POSSIBLE PERSONAL INJURY

### Mechanical (including Torque) (itype\_28)

Tighten the 14 screws and two snap clips that secure the upper and lower heater-A/C housing halves to each other screws to  
2.2 Nm (20 in. lbs.)

Tighten the heater-A/C Housing mounting screw to

Tighten the one screw that secures the heater-A/C housing to the plenum bracket on the passenger compartment side of the dash panel screw to

3.4 Nm (30 in. lbs.)

Tighten the five nuts onto the heater-A/C housing mounting studs on the engine compartment side of the dash panel nuts to

6.2 Nm (55 in. lbs.)