

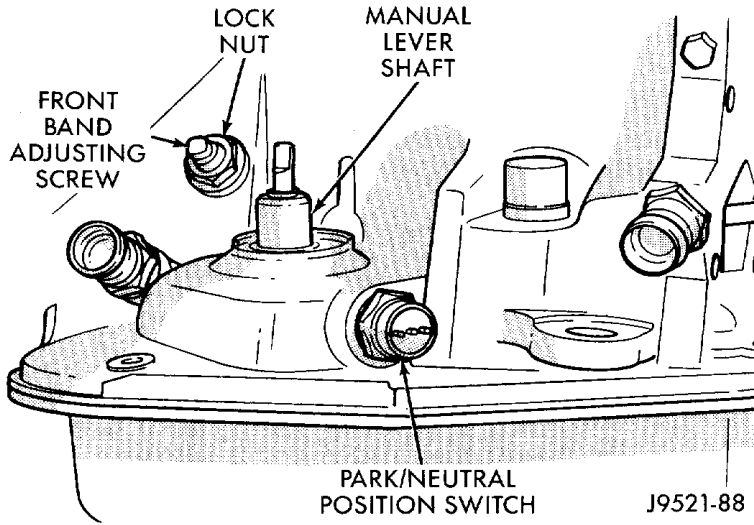
# **Component Procedures: Band**

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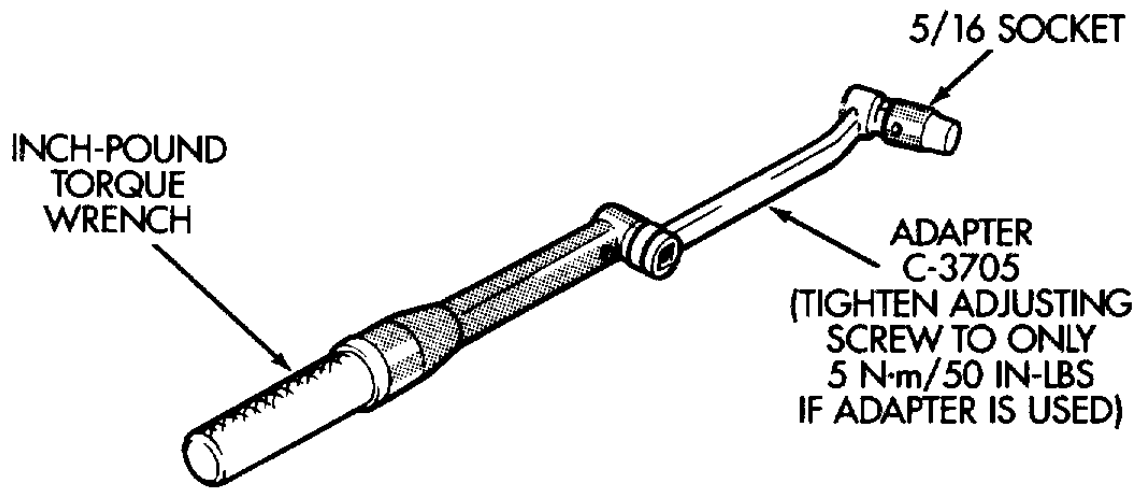
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## Component Procedures: Band

### Front Band Adjustment (Article 2079857)



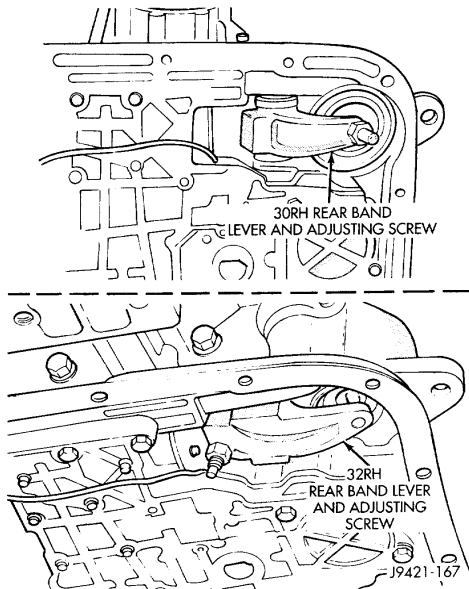
**Fig. 179 Front Band Adjustment Screw Location**



J9121-233

**Fig. 180 Band Adjustment Adapter Tool**

### Rear Band Adjustment (Article 2079858)



**Fig. 181 Rear Band Adjustment Screw Location**

## Parts and Labor (itype\_189)

### Parts

Qualifier	Part #	Name	Price	Note
30RH/31RH/32RH > Reverse Ban?	3681139	1 - Lever	0.00	
30RH/31RH/32RH > Reverse Ban?	4202764AB	1 - Lever	0.00	
30RH/31RH/32RH > Reverse Ban?	3410102	4 - Shaft	0.00	
30RH/31RH/32RH > Seal > A904?	6030657	5 - Seal	0.00	
30RH/31RH/32RH > Reverse Ban?	2464439	6 - Link & Anchor	0.00	
30RH/31RH/32RH > Reverse Ban?	4431405	8 - Reverse Band	0.00	
30RH/31RH/32RH > Reverse Ban?	4431406	8 - Band	0.00	
30RH/31RH/32RH > Adjuster > ?	6036141AA	9 - Kickdown Adjusting?	0.00	
30RH/31RH/32RH > Adjuster > ?	6030704	2 - Screw	0.00	
30RH/31RH/32RH > Adjuster > ?	2538472	2 - Screw	0.00	
30RH/31RH/32RH > Nut > 30rh ?	124934	10 - Lock Nut	0.00	
30RH/31RH/32RH > Nut > 30RH ?	271506	3 - Adjusting Screw	0.00	
30RH/31RH/32RH > Nut > 31RH ?	114942	3 - Nut	0.00	
30RH/31RH/32RH > Kickdown Ba?	2125067	11 - Lever (ratio	0.00	
30RH/31RH/32RH > Kickdown Ba?	2124666	11 - Lever (ratio	0.00	
30RH/31RH/32RH > Shaft > Cas?	4531181	12 - Shaft	0.00	
30RH/31RH/32RH > Strut > A90?	3515084	13 - Strut	0.00	
30RH/31RH/32RH > Strut > 30R?	3515589	7 - Strut	5.85	
30RH/31RH/32RH > Kickdown Ba?	4617849AB	14 - Kickdown Band	0.00	

### Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	30RH/31RH/32RH > Kickdown Band	B	5.5	3.8
Replace	30RH/31RH/32RH > Reverse Band	B	6.0	4.2

## Mechanical (including Torque) (itype\_28)

Front Band Adjustment From 72 in. lbs. Back Off 2.5 Turns

Rear Band Adjustment From 41 inch lbs. Back Off 7 Turns

Locknut, Front Band Adj. 25 ft.lb

Plug, Front Band Reaction 13 ft.lb