

# **Component Procedures: Accumulator**

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1. Parts and Labor (itype\_189)

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### Parts

Qualifier	Part #	Name	Price	Note
30RH/31RH/32RH > Snap Ring >?	6031392	5 - Outer Snap Ring	0.00	
30RH/31RH/32RH > Snap Ring >?	6027153	11 - Ring	0.00	
30RH/31RH/32RH > Snap Ring >?	2464464	18 - Snap Ring	0.00	
30RH/31RH/32RH > Snap Ring >?	1942486	1 - Snap Ring	0.00	
30RH/31RH/32RH > Snap Ring >?	6028863	1 - Snap Ring	0.00	
30RH/31RH/32RH > Seal Ring >?	3743014	8 - Seal Ring	0.00	
30RH/31RH/32RH > Seal Ring >?	3743013	20 - Ring	0.00	
30RH/31RH/32RH > Seal Ring >?	3743010	22 - Ring	0.00	
30RH/31RH/32RH > Seal Ring >?	3743014	2 - Seal Ring	0.00	
30RH/31RH/32RH > Seal Ring >?	163647	10 - Kickdown Servo Sm?	0.00	
30RH/31RH/32RH > Seal Ring >?	3743033	10 - Seal Ring	0.00	
30RH/31RH/32RH > Seal Ring >?	4295966	2 - Seal Ring	0.00	
30RH/31RH/32RH > Guide > 30R?	1942485	3 - Guide	0.00	
30RH/31RH/32RH > Guide > 31R?	3410332	3 - Guide	0.00	
30RH/31RH/32RH > Outer Sprin?	4531119	4 - Spring	0.00	
30RH/31RH/32RH > Kickdown Se?	4058943	6 - Rod	0.00	
30RH/31RH/32RH > Kickdown Se?	4058780	6 - Rod	0.00	
30RH/31RH/32RH > Inner Seal ?	6031410	7 - Oil Seal	1.95	
30RH/31RH/32RH > Servo Pisto?	4058942	9 - Kickdown Servo Pis?	0.00	
30RH/31RH/32RH > Servo Pisto?	4058777	9 - Piston	0.00	
30RH/31RH/32RH > Reverse Ser?	52118744	12 - Reverse Servo Pis?	0.00	
30RH/31RH/32RH > Seal > Serv?	4202864	13 - Seal	0.00	
30RH/31RH/32RH > Plug > 30RH?	52118741	15 - Reverse Servo Pis?	0.00	
30RH/31RH/32RH > Plug > 31RH?	52118740AB	15 - Piston Plug	0.00	
30RH/31RH/32RH > Spring > Se?	2801274	16 - Spring	0.00	
30RH/31RH/32RH > Spring > 30?	3743580	14 - Spring	5.60	
30RH/31RH/32RH > Spring > 31?	2801274	16 - Spring	0.00	
30RH/31RH/32RH > Retainer > ?	2464463	17 - Retainer	0.00	
30RH/31RH/32RH > Lower Sprin?	4531259	19 - Spring	0.00	
30RH/31RH/32RH > Accumulator?	3743650	21 - Piston	63.45	
30RH/31RH/32RH > Upper Sprin?	3515114	19 - Accumulator Upper?	0.00	

### Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Overhaul/Rebuild	30RH/31RH/32RH > Accumulator Piston, Overhaul	A	1.5	1.1