

Component Procedures: A/C Coupler O-ring

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1. Parts and Labor (itype_189)

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Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	O-Ring > Accumulator Inlet/Outlet	B	0.5	0.4
Replace	O-Ring > Accumulator Inlet/Outlet > NOTE > To?	B	0.2	0.1
Replace	O-Ring > Condenser Inlet/Outlet	B	0.7	0.6
Replace	O-Ring > Condenser Inlet/Outlet > NOTE > To R?	B	0.2	0.1
Replace	O-Ring > Discharge to Compressor	B	0.4	0.3
Replace	O-Ring > Discharge to Compressor > NOTE > To ?	B	0.2	0.1
Replace	O-Ring > Discharge to Condenser	B	1.1	0.8
Replace	O-Ring > Discharge to Condenser > NOTE > To R?	B	0.2	0.1
Replace	O-Ring > Evaporator Core Inlet	B	0.3	0.2
Replace	O-Ring > Evaporator Core Inlet > NOTE > To R&?	B	0.2	0.1
Replace	O-Ring > Evaporator Core Outlet	B	0.4	0.3
Replace	O-Ring > Evaporator Core Outlet > NOTE > To R?	B	0.2	0.1
Replace	O-Ring > Suction Line to Compressor > Inlet	B	0.3	0.2
Replace	O-Ring > Suction Line to Compressor > Inlet >?	B	0.2	0.1