

Component Procedures: Brake Rotor/Disc

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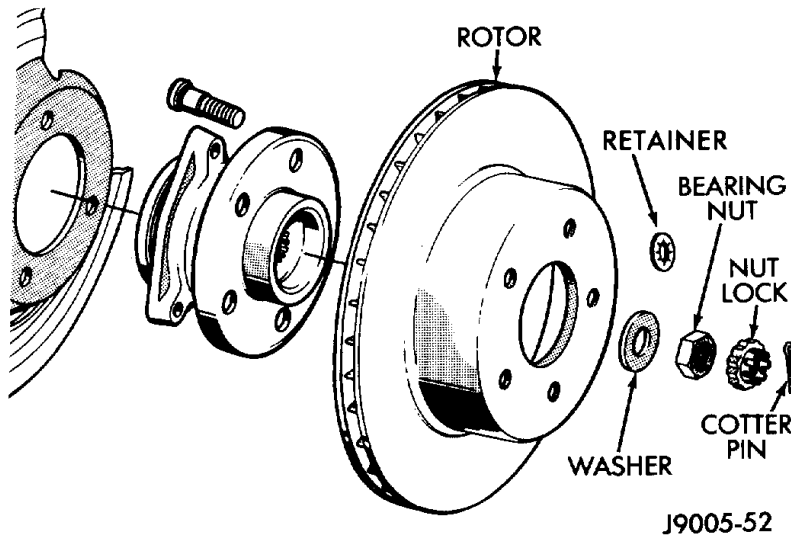
Component Procedures: Brake Rotor/Disc

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Front Brakes > Rotor	52008440	Disc Brake Rotor	73.10	

Rotor Removal and Installation (Article 2038972)



Rotor Refinishing (Article 2038975)

The disc brake rotor can be machined if scored or worn. The lathe must machine both sides of the rotor simultaneously with dual cutter heads. Equipment capable of machining only one side at a time may produce a tapered rotor. A hub mounted on-vehicle lathe is recommended. This type of lathe trues the rotor to the vehicle's hub/bearing.

CAUTION:

Brake rotor s that do not meet minimum thickness specifications before or after machining must be replaced.

Rotor Dimensions (Article 2043848)

ROTOR TYPE Ventilated
ROTOR SIZE 279.4 x 23.876 mm (11.0 x 0.94 in.)
MINIMUM ROTOR THICKNESS 22.7 mm (0.8937 in.)
ROTOR THICKNESS VARIATION (MAX) 0.013 mm (0.0005 in.)
ROTOR RUNOUT (MAX) 0.12 mm (0.005 in.)

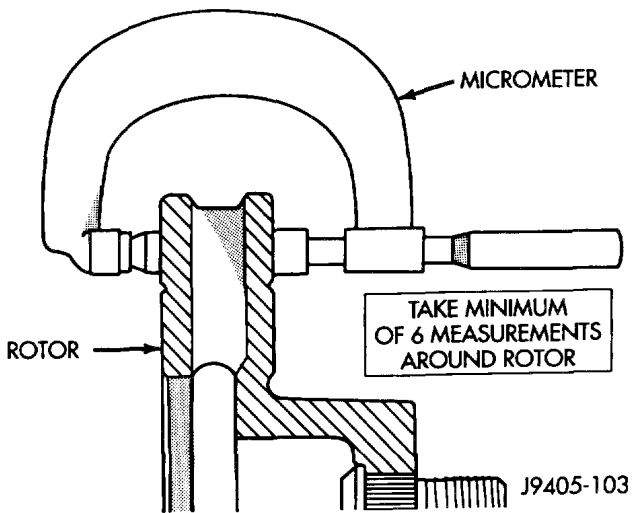
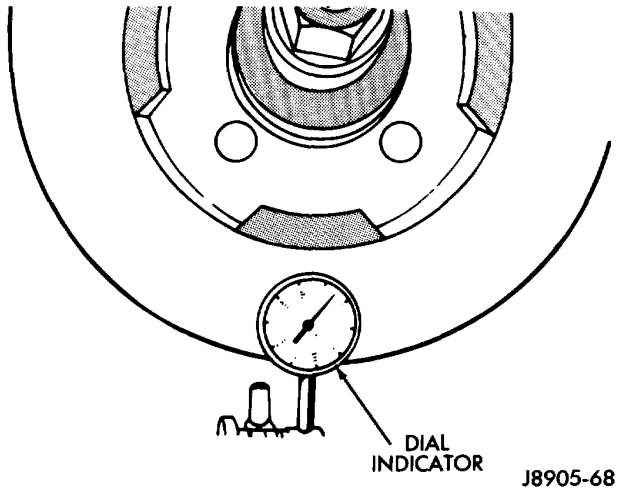
All Technical Service Bulletins (itype_100)

Tsbs
- Front Brakes - Pedal Pulsation (05-03-98A, 1998/08/28)

Customer Interest Bulletins (itype_109)

Tsbs
- Front Brakes - Pedal Pulsation (05-03-98A, 1998/08/28)

Brake Disc Inspection (Article 2039065)



Vibration/Pulsating brakes (itype_177)

Tsbs

- Front Brakes - Pedal Pulsation (05-03-98A, 1998/08/28)

New / Updated Parts (itype_117)

Tsbs

- Front Brakes - Pedal Pulsation (05-03-98A, 1998/08/28)