

Component Procedures: Crankshaft

Table of Contents

1. Parts and Labor (itype_189)
2. Service Procedures (Article 2048974)
3. Dimensions (Article 2070601)

Component Procedures: Crankshaft

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Crankshaft	4713051AB	27 - Crankshaft	0.00	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Crankshaft, R&R	A	10.0	7.3
Replace	Crankshaft, R&R > NOTE > To R&R Oil Pump, Add	A	0.5	0.3
Replace	Crankshaft, R&R > NOTE > With AC, Add	A	1.0	0.8
Replace	Crankshaft, R&R > NOTE > With Auto Trans, Add	A	0.4	0.3
Replace	Crankshaft, R&R > NOTE > With PS, Add	A	0.5	0.3

Service Procedures (Article 2048974)

Non Standards

- Fitting Bearings (2048980)

Dimensions (Article 2070601)

End Play 0.0015 to 0.0065 in

Main Bearing Journal 2.4996 to 2.5001 in

Main Bearing Journal Width No.1 1.086 to 1.098 in

Main Bearing Journal Width No.2 1.271 to 1.273 in

Main Bearing Journal Width No. 3-4-5 1.182 to 1.188 in

Main Bearing Clearance 0.001 to 0.0025 in