

Component Procedures: Tie Rod End

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Component Procedures: Tie Rod End

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Power > Tie Rod End > Inner	52005740	3 - Center Link Ends	114.00	
Power > Tie Rod End > Outer	52005741	3 - Tie Rod End	114.00	
Tie Rod Adjust Tube > Power	52037536	4 - Adjusting Sleeve	29.75	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Adjust Tube > Inner/Outer	B	0.9	0.7
Replace	Adjust Tube > To Pitman Arm	B	0.9	0.7
Replace	Tie Rod > Inner/Outer	B	0.9	0.6
Replace	Tie Rod > To Pitman Arm	B	0.9	0.6

Procedures (itype_376)

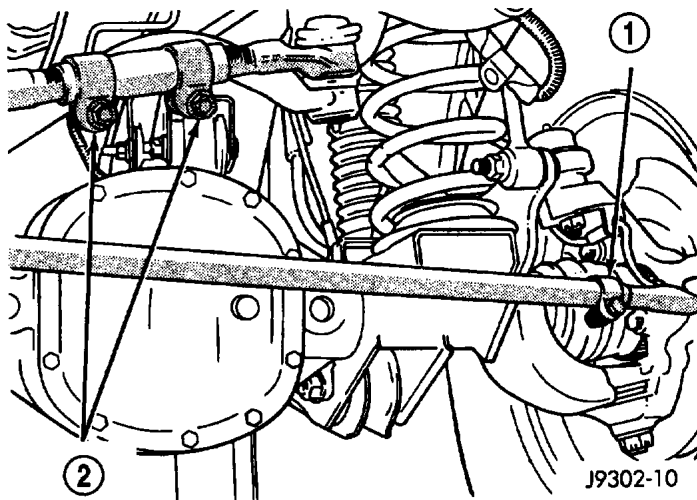


Fig. 3 Tie Rod/Drag Link Clamps

- 1 - TIE ROD CLAMP
- 2 - DRAG LINK CLAMPS

Mechanical (including Torque) (itype_28)

Ball Stud

s 74 Nm (55 ft. lbs.)

Clamp 27 Nm (20 ft. lbs.)