

Component Procedures: Flywheel

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Component Procedures: Flywheel

Parts and Labor (itype_189)

Parts

| Qualifier | Part # | Name | Price | Note |
|-----------|----------|---------------|-------|---------------------|
| - | 53020578 | 30 - Flywheel | 0.00 | Includes Ring Gear. |

Labor

| Operation | Qualifier Path | Skill | Std Hrs | Wty Hrs |
|-----------|----------------|-------|---------|---------|
| Replace | Aisin AX5 | B | 3.3 | 1.8 |
| Replace | Aisin AX15 | B | 2.3 | 1.8 |

Mechanical (including Torque) (itype_28)

TORQUE SPECIFICATIONS

Flywheel

-to-Crankshaft Bolts

- 2.5L Tighten to 68 Nm (50 ft. lbs.), then turn an additional 60°.

NOTE: New bolts MUST be used when installing the flywheel or converter plate.

- 4.0 L 143 Nm (105 ft. lbs.)