

Component Procedures: Flex Plate

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Component Procedures: Flex Plate

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
-	52118259	30 - Driveplate	127.00	Order By Description.

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	30RH/31RH/32RH	B	4.8	3.1

Mechanical (including Torque) (itype_28)

TORQUE SPECIFICATIONS

Flywheel

-to-Crankshaft Bolts

- 2.5L Tighten to 68 Nm (50 ft. lbs.), then turn an additional 60°.

NOTE: New bolts MUST be used when installing the flywheel or converter plate.

- 4.0 L 143 Nm (105 ft. lbs.)