

Component Procedures: Valve Spring

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Component Procedures: Valve Spring

Parts and Labor (itype_189)

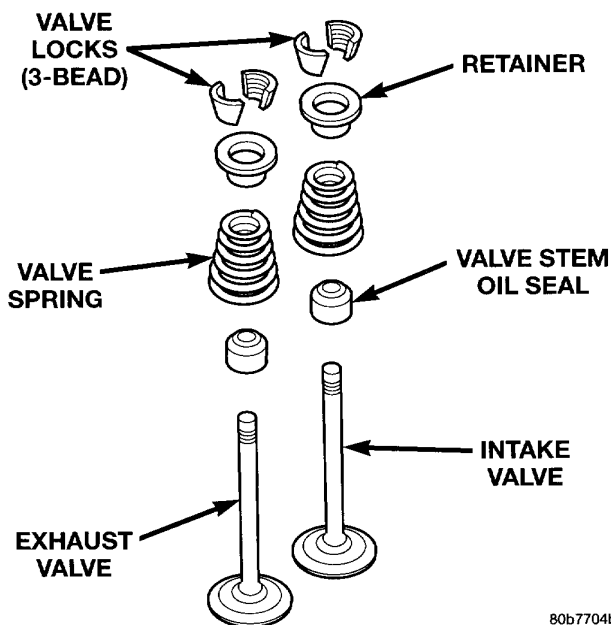
Parts

Qualifier	Part #	Name	Price	Note
Valve Springs	53010388	8 - Valve Springs	18.60	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Valve Springs, R&R	B	2.6	1.4

Cylinder Head On (Article 2027991)



Mechanical (including Torque) (itype_28)

Free Length (Approx.) 1.876 in

Spring Tension-Valve Closed At 1.64 Inches 71 to 79 lbf

Spring Tension-Valve Open At 1.216 Inches 2.2 to 218 lbf

Inside Diameter 0.827 to 0.847 in