

Component Procedures: Rocker Arm Assembly

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Component Procedures: Rocker Arm Assembly

Parts and Labor (itype_189)

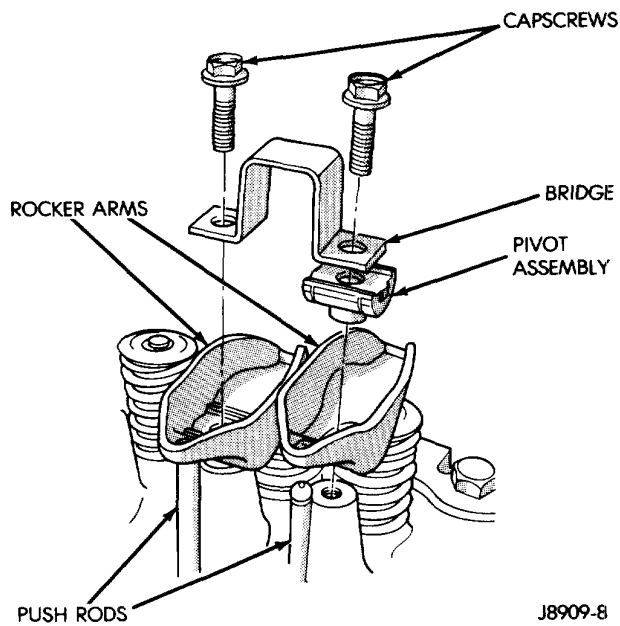
Parts

Qualifier	Part #	Name	Price	Note
Rocker Arms	J3242393	11 - Rocker Arm	0.00	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Rocker Arms > All	B	1.5	1.0
Replace	Rocker Arms > One	B	1.5	1.0

Rocker Arms and Push Rods (Article 2027969)



General Specifications (Article 2026642)

Rocker Arms Ratio 1.6 : 1

Push Rod Length 9.500 to 9.520 in

Push Rod Diameter 0.312 to 0.315 in

Hydraulic Tappet Diameter 0.904 to 0.9045 in

Tappet -To-Bore Diameter 0.001 to 0.0025 in

Torque Specifications (Article 2026640)

Rocker Arm Assembly To Cylinder Head Capscrews 21 ft.lb