

Component Procedures: Control Arm

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Component Procedures: Control Arm

Parts and Labor (itype_189)

Parts

| Qualifier | Part # | Name | Price | Note |
|--------------------------------|----------|-----------------------|--------|------|
| Front Suspension > Coil Sprin? | 52087711 | 4 - Upper Control Arm | 47.60 | |
| Front Suspension > Coil Sprin? | 52088654 | 5 - Lower Control Arm | 80.10 | |
| Rear Suspension > Coil Sprin? | 52088520 | 6 - Upper Control Arm | 229.00 | |
| Rear Suspension > Coil Sprin? | 52088654 | 7 - Lower Control Arm | 80.10 | |

Labor

| Operation | Qualifier Path | Skill | Std Hrs | Wty Hrs |
|-----------|--|-------|---------|---------|
| Replace | Front Suspension > Lower Arm > One Side | B | 0.7 | 0.4 |
| Replace | Front Suspension > Lower Arm > One Side > NOT? | B | 0.2 | 0.0 |
| Replace | Front Suspension > Upper Arm > One Side | B | 0.7 | 0.4 |
| Replace | Front Suspension > Upper Arm > One Side > NOT? | B | 0.2 | 0.0 |
| Replace | Front Suspension > Upper Arm > One Side > NOT? | B | 0.1 | 0.0 |
| Replace | Rear Suspension > Coil Spring Type > Lower Co? | C | 0.4 | 0.3 |
| Replace | Rear Suspension > Coil Spring Type > Upper Co? | C | 0.5 | 0.4 |

Mechanical (including Torque) (itype_28)

LOWER ARM

:

Front:

Axle Bracket Nut 115 Nm (85 ft. lbs.)

Frame Bracket Nut 176 Nm (130 ft. lbs.)

Rear:

Axle Bracket Nut 177 Nm (130 ft. lbs.)

Frame Bracket Nut 177 Nm (130 ft. lbs.)

UPPER ARM

Axle Bracket Nut 75 Nm (55 ft. lbs.)

Frame Bracket Bolt 75 Nm (55 ft. lbs.)