

# **Component Procedures: Control Assembly**

## **Table of Contents**

1. Parts and Labor (itype\_189)
2. Components (itype\_32)
3. Heater-A/C Control Replacement (Article 2028941)
4. Technician Safety Information (itype\_15)
5. Mechanical (including Torque) (itype\_28)
6. Component Tests and General Diagnostics (itype\_383)

# Component Procedures: Control Assembly

## Parts and Labor (itype\_189)

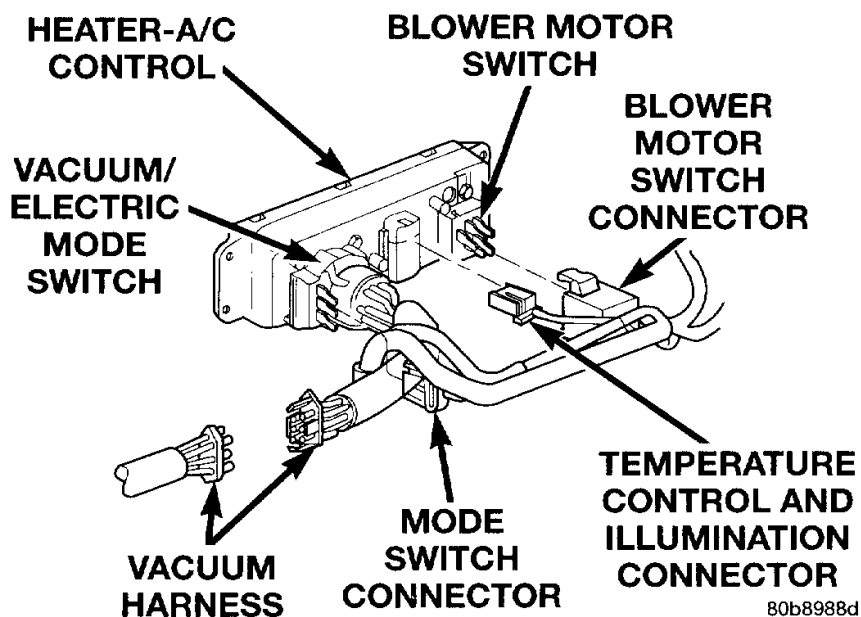
### Parts

Qualifier	Part #	Name	Price	Note
Dash Control Unit > Without ?	55037340	Heater Or A/c Control ?	0.00	
Dash Control Unit > With AC	55037341AB	Dash Control Unit	0.00	

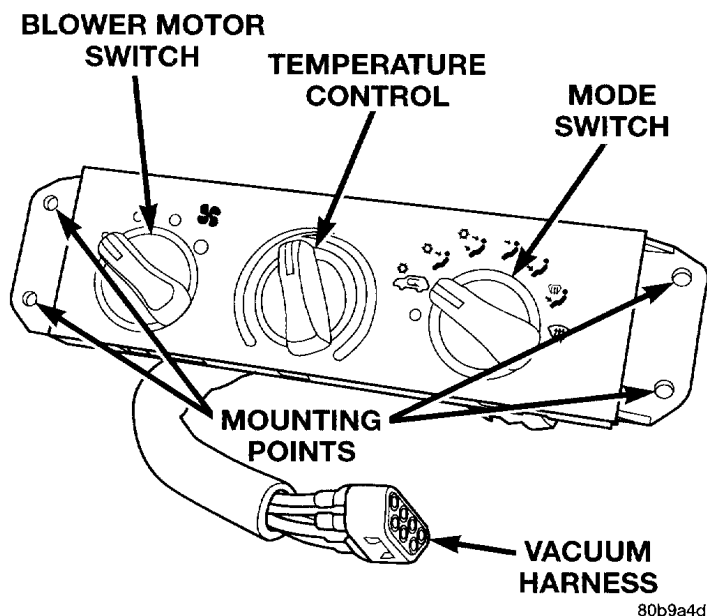
### Labor

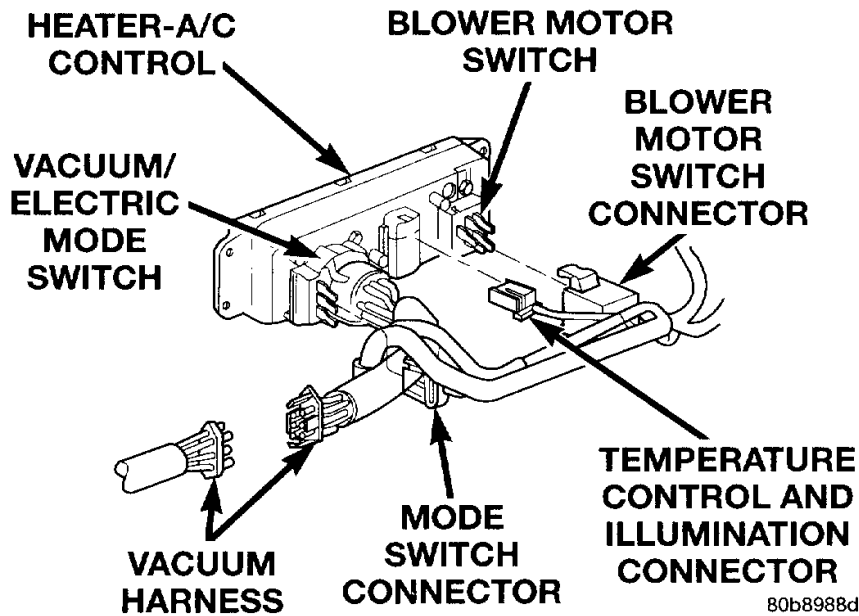
Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Dash Control Unit	B	0.8	0.5

## Components (itype\_32)



## Heater-A/C Control Replacement (Article 2028941)





### Technician Safety Information (itype\_15)

WARNING: ON VEHICLES EQUIPPED WITH AIRBAGS, REFER TO RESTRAINT SYSTEMS / AIRBAG SYSTEMS BEFORE ATTEMPTING AIRBAG SYSTEMS / AIRBAG SYSTEMS DIAGNOSIS OR SERVICE. FAILURE TO TAKE THE PROPER PRECAUTIONS COULD RESULT IN ACCIDENTAL AIRBAG DEPLOYMENT AND POSSIBLE PERSONAL INJURY

### Mechanical (including Torque) (itype\_28)

Tighten the Heater-A/C Control screws to 2.2 Nm (20 in. lbs.)

### Component Tests and General Diagnostics (itype\_383)

1. Connect the test set vacuum probe to the heater-A/C vacuum supply (black) tube in the engine compartment. Position the test set gauge so that it can be viewed from the passenger compartment.
2. Place the heater-A/C mode control switch knob in each mode position, one position at a time, and pause after each selection. The test set gauge should return to the 27 kPa (8 in. Hg.) setting shortly after each selection is made. If not OK, a component or vacuum line in the vacuum circuit of the selected mode has a leak. See the procedure in Locating Vacuum Leaks.

#### CAUTION

: Do not use lubricant on the switch ports or in the holes in the plug, as lubricant will ruin the vacuum valve in the switch. A drop of clean water in the connector plug holes will help the connector slide onto the switch ports.