

# **Component Procedures: Crankshaft Gear/Sprocket**

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# Component Procedures: Crankshaft Gear/Sprocket

## Parts and Labor (itype\_189)

### Parts

Qualifier	Part #	Name	Price	Note
Crankshaft > From 11/1/06	L50111316B	14 - Crankshaft Gear	83.00	

### Mechanical (including Torque) (itype\_28)

Crankshaft Pulley

Tighten the

crankshaft

pulley lock bolt in the order shown following two steps using the SST (49 D032 316).

Tightening torque

(1) 96-104 N-m (9.8-10.6 kgf-m, 70.9-76.7 ft-lbf)

(2) 87°-93°