

Component Procedures: Clutch Disc

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Component Procedures: Clutch Disc

Parts and Labor (itype_189)

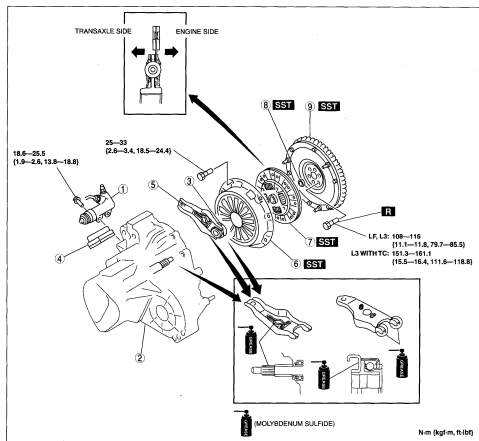
Parts

Qualifier	Part #	Name	Price	Note
Disc	L30116460D	Disc	89.37	

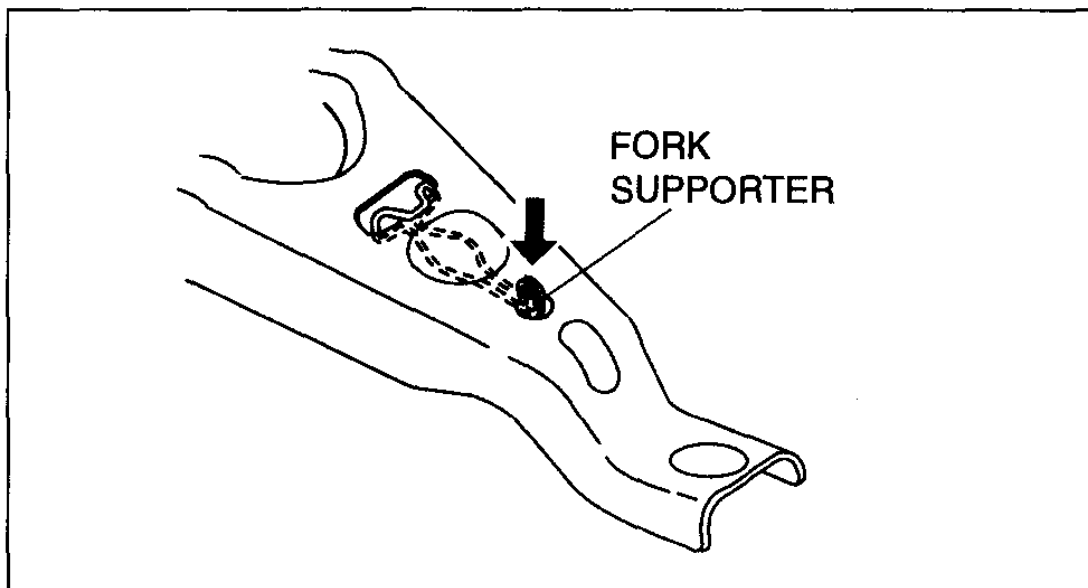
Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Clutch, R&R	B	4.4	3.3
Replace	Clutch, R&R > NOTE > To R&R Flywheel, Add	B	0.2	0.0
Replace	Clutch, R&R > NOTE > To R&R Pilot Bearing, Add	B	0.2	0.0

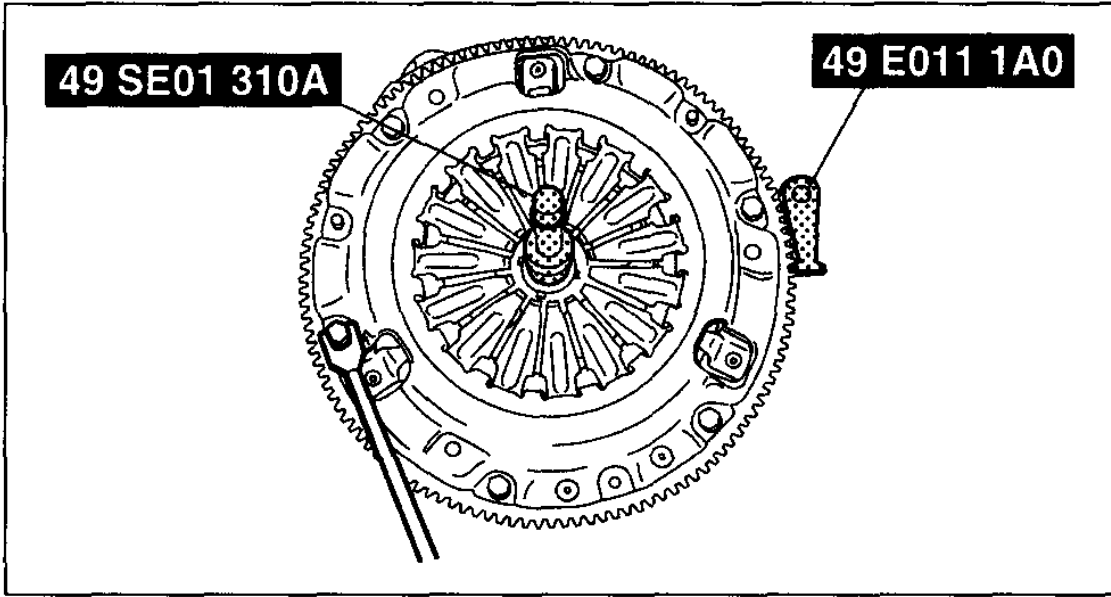
Clutch Unit Removal/Installation (Article 1456149)



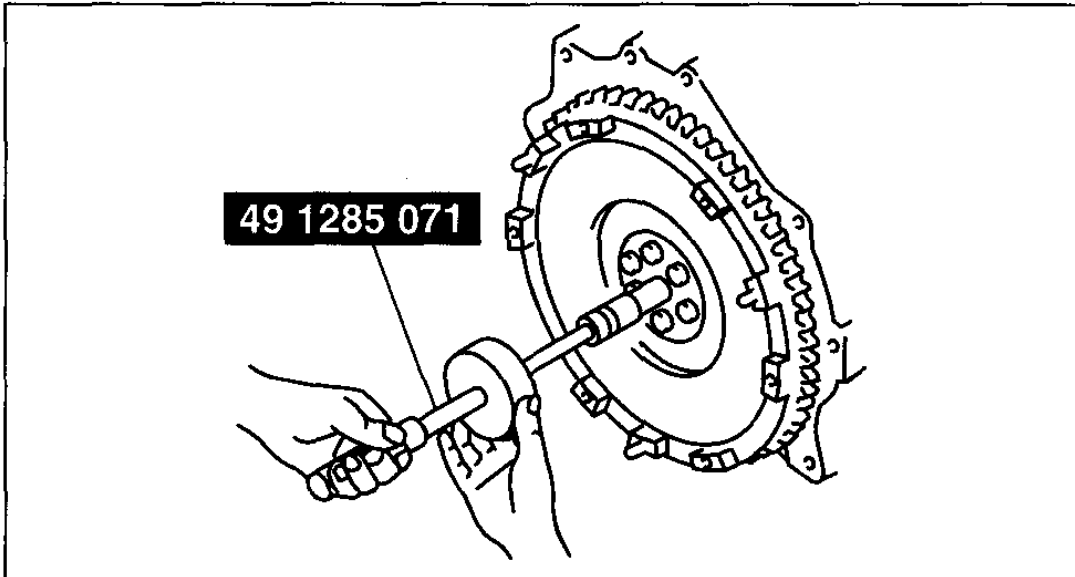
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|--|---|
| 1 Clutch release cylinder
(See CLUTCH RELEASE CYLINDER REMOVAL/INSTALLATION.) | 6 Clutch cover
(See Clutch Cover and Disc Removal Note.)
(See Clutch Cover Installation Note.) |
| 2 Manual transaxle
(See MANUAL TRANSAXLE REMOVAL/INSTALLATION (335M-R).)
(See MANUAL TRANSAXLE REMOVAL/INSTALLATION (A29M-R).) | 7 Clutch disc
(See Clutch Cover and Disc Removal Note.)
(See Clutch Disc Installation Note.) |
| 3 Clutch release collar
(See CLUTCH RELEASE COLLAR INSPECTION.) | 8 Pilot bearing
(See Pilot Bearing Removal Note.)
(See Pilot Bearing Installation Note.) |
| 4 Boot | 9 Flywheel (L,F,L3) or dual-mass flywheel (L3 WITH TC)
(See Flywheel or Dual-mass Flywheel Removal Note.)
(See Flywheel or Dual-mass Flywheel Installation Note.) |
| 5 Clutch release fork
(See Clutch Release Fork Removal Note.) | |



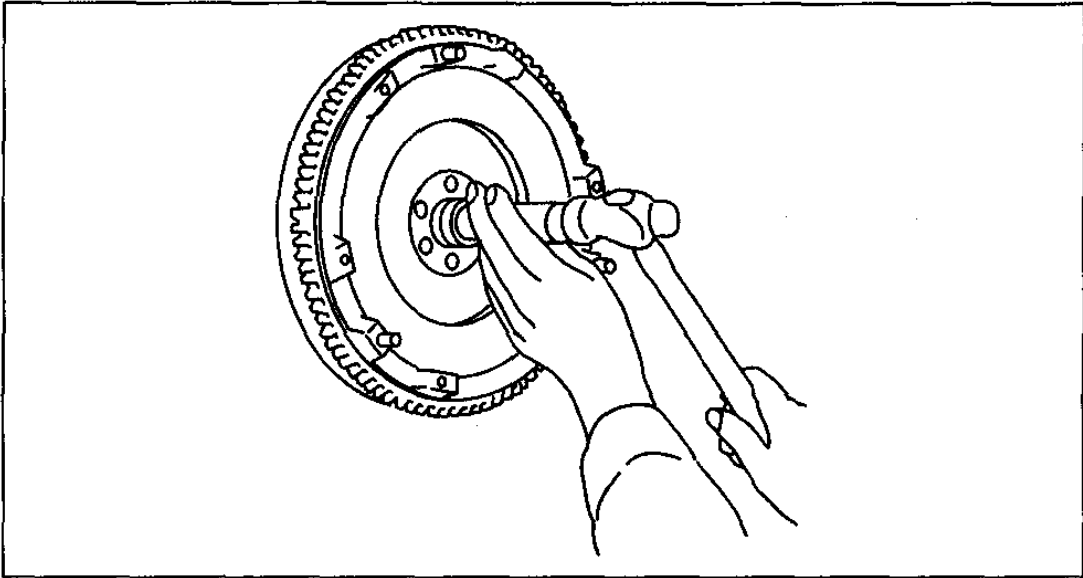
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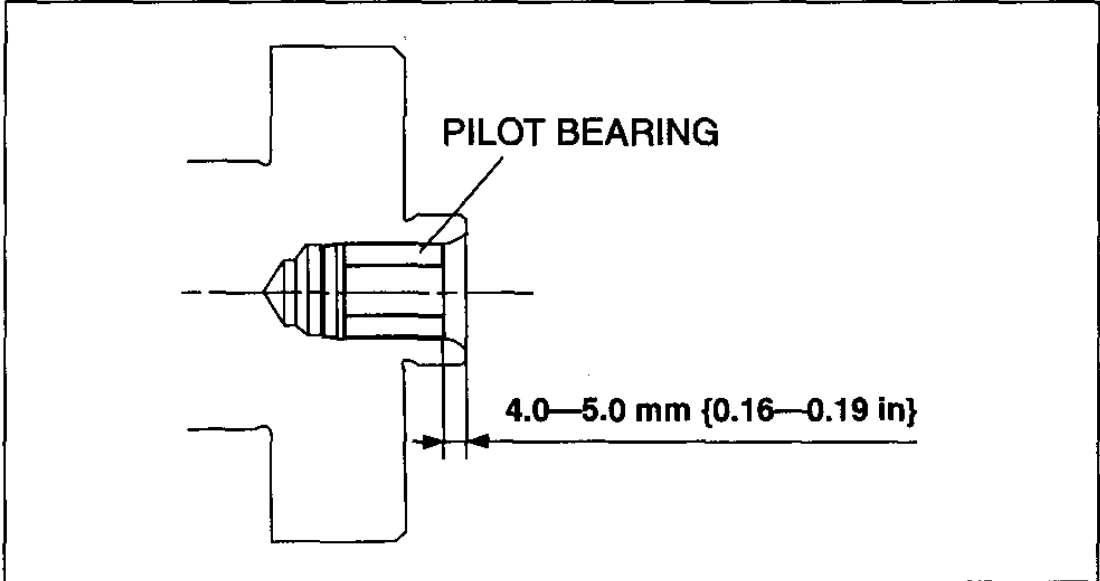
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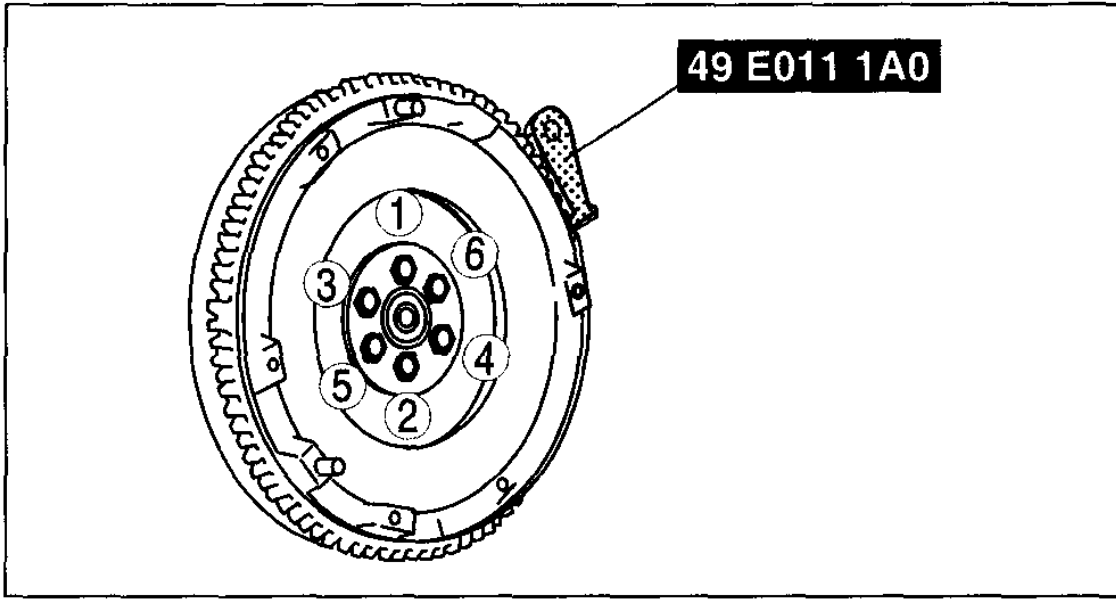
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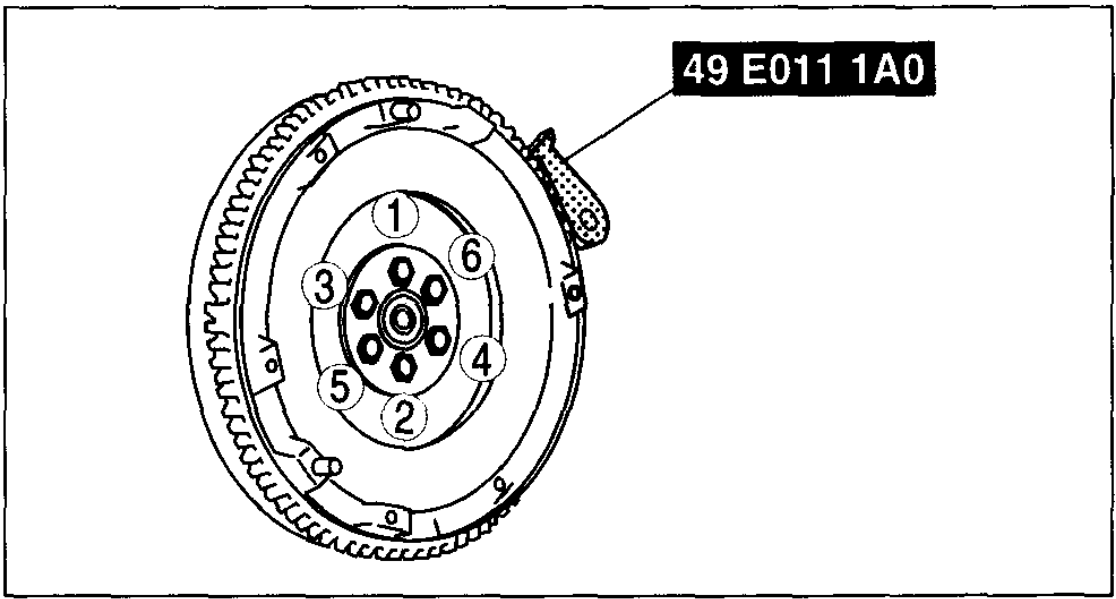
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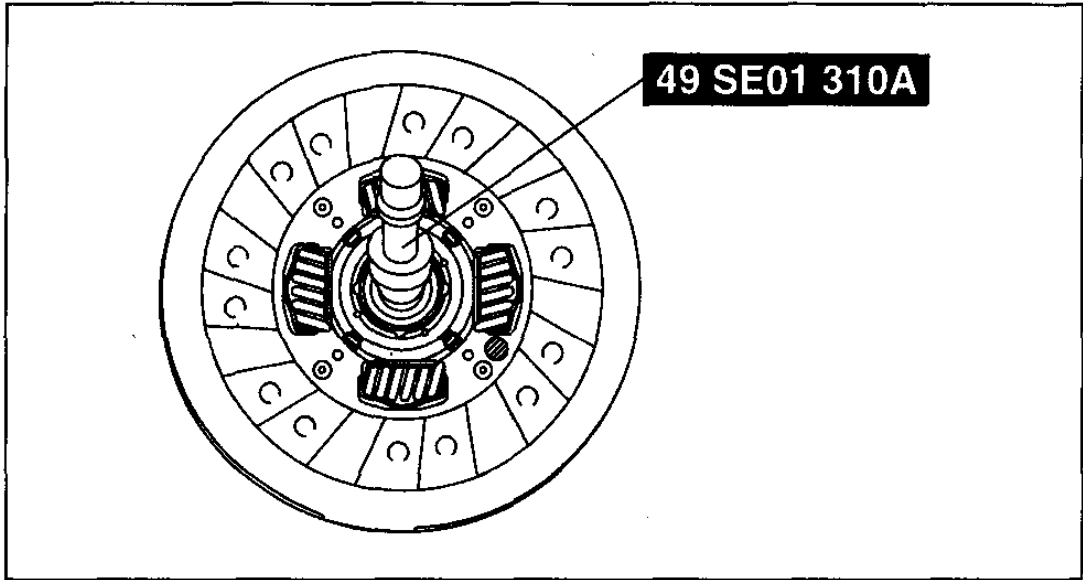
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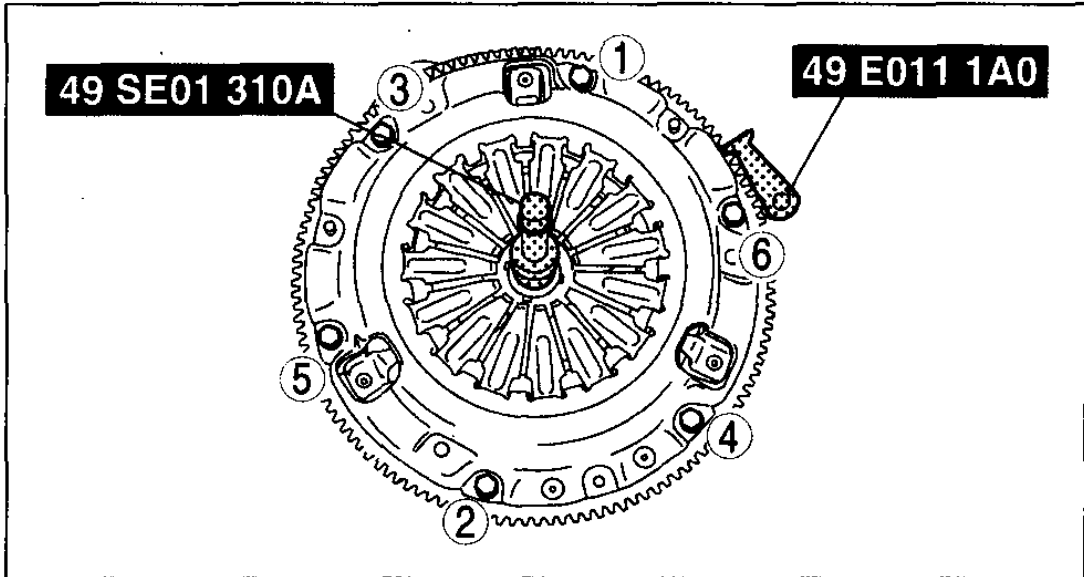
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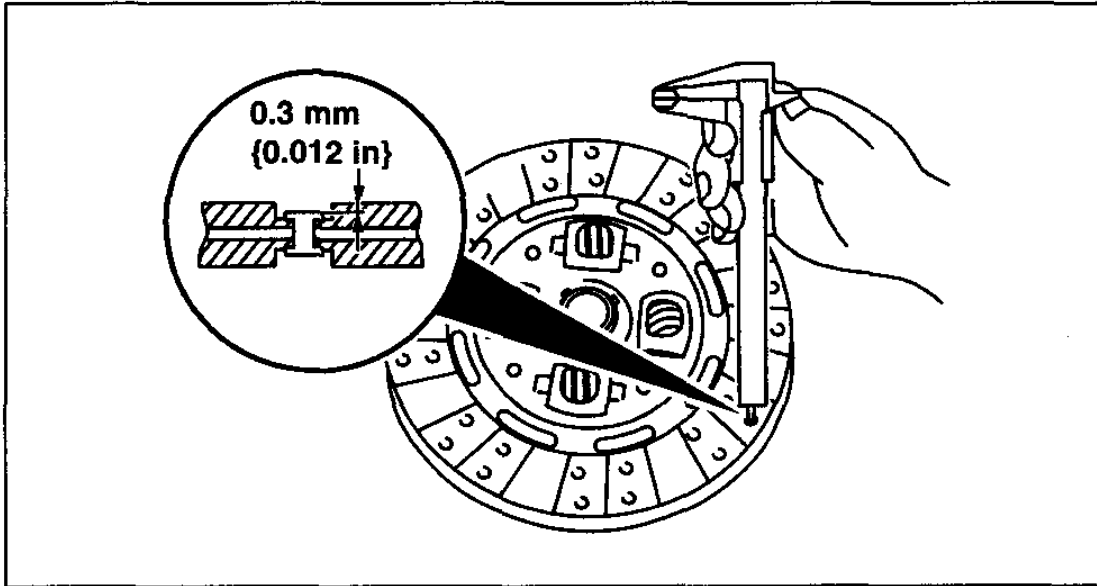


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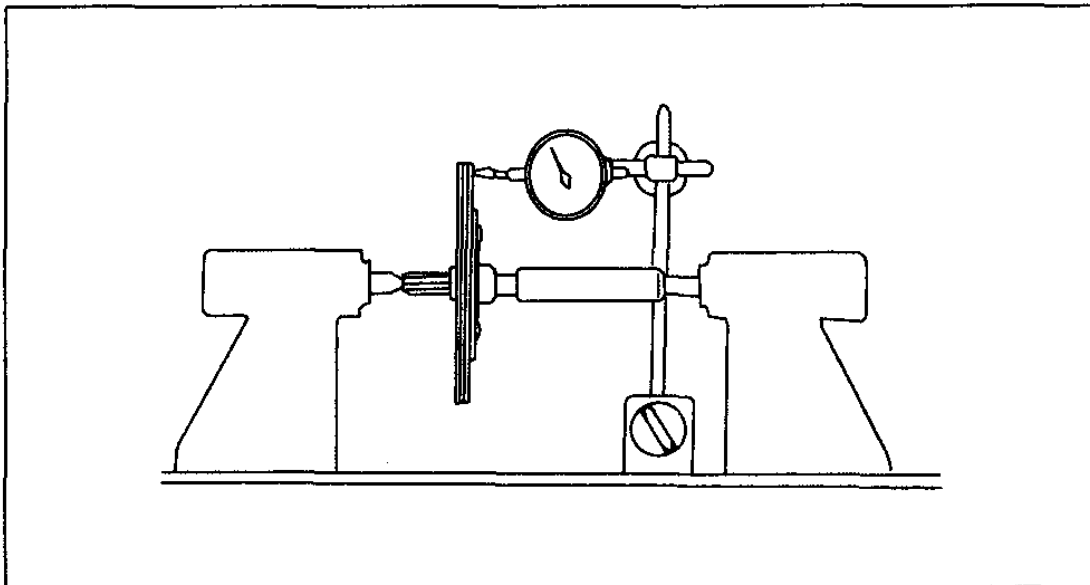


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Clutch Disc Inspection (Article 1450538)



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