

# **Component Procedures: Valve Body**

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# Component Procedures: Valve Body

## Parts and Labor (itype\_189)

### Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	5 Speed > Primary	B	2.0	0.0
Replace	5 Speed > Secondary	B	2.6	0.0

## Control Valve Body Disassembly/Assembly (Article 1360251)

### Non Standards

- Control Valve Body Disassembly (1360262)
- Disassembly Procedure (1360253)
- Upper Control Valve Body Disassembly/Assembly (1360263)
- Assembly Procedure1 (1360264)
- Main Control Valve Body Disassembly/Assembly (1360265)
- Assembly Procedure2 (1360266)
- Control Valve Body Assembly (1360267)
- Assembly Procedure3 (1360268)

## Primary Control Valve Body Disassembly/Assembly (Article 1360214)

### Non Standards

- Primary Control Valve Body Disassembly (1360215)
- Disassembly Procedure (1360216)
- Upper Control Valve Body Disassembly/Assembly (1360217)
- Main Control Valve Body Disassembly/Assembly (1360220)
- Primary Control Valve Body Assembly (1360223)

## Secondary Control Valve Body Disassembly/Assembly (Article 1360226)

### Non Standards

- Secondary Control Valve Body Disassembly (1360227)
- Disassembly Procedure (1360228)
- Secondary Main Control Valve Body Disassembly/Assembly (1360229)
- Secondary Control Valve Body Assembly (1360232)

## [FN4A-EI] Automatic Transmission/Transaxle (Article 1360137)

### Non Standards

- Control Valve Body Removal (1360138)
- Control Valve Body Installation (1360139)
- Solenoid Valve Removal/Installation (1360140)

## [FS5A-EI] Automatic Transmission/Transaxle (Article 1360141)

### Non Standards

- Primary Control Valve Body Removal (1360142)
- Primary Control Valve Body Installation (1360143)
- Secondary Control Valve Body Removal (1360144)
- Secondary Control Valve Body Installation (1360145)
- Solenoid Valve Removal/Installation (Primary Control Valve Body) (1360146)
- Solenoid Valve Removal/Installation (Secondary Control Valve Body) (1360147)