

Component Procedures: Heater Core

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Component Procedures: Heater Core

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Heater Core > Without Cold S?	BP8P61A10	Heater Core	580.81	
Heater Core > With Cold Spec	CC9961A10	Heater Core	579.66	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Heater Core, R&R	B	7.2	0.0

Component Tests and General Diagnostics (itype_383)

HEATER CORE

INSPECTION

1. Inspect the heater core for damage, cracks, and water leakage.
 - If there is any malfunction, replace the heater core.
2. Visually inspect the fins for bending.
 - If there is any bending, use the end of a flathead screwdriver to straighten the fins.
3. Visually inspect the heater hose for deformation.
 - Repair with pliers if there is deformation; If there is any malfunction, replace the heater core.