

Component Procedures: Brake Rotor/Disc

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Component Procedures: Brake Rotor/Disc

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Front Brakes	C26Y3325XB	Rotor	83.35	
Rear Brakes	C25Y26251B	Rotor	83.35	

Front (Article 1393540)

Non Standards

- Front Brake (Disc) Removal/Installation (1393544)

Rear (Article 1393541)

Non Standards

- Rear Brake (Disc) Removal/Installation (1393545)

Mechanical (including Torque) (itype_28)

Front

Minimum front disc plate thickness 23 mm (0.91 in)

Minimum front disc plate thickness after machining using a brake lathe on-vehicle 23.8 mm (0.94 in)

Rear

Minimum rear disc plate thickness 9 mm (0.35 in)

Minimum rear disc plate thickness after machining using a brake lathe on-vehicle 9.8 mm (0.39 in)

All Technical Service Bulletins (itype_100)

Tsbs

- ON-CAR BRAKE LATHE (00-002/19, 2019/01/14)
- Brakes - Front Brake Judder/Vibration On Application (0400311, 2011/03/23)

Customer Interest Bulletins (itype_109)

Tsbs

- Brakes - Front Brake Judder/Vibration On Application (0400311, 2011/03/23)

Front (Article 1393490)

Non Standards

- Disc Plate Thickness Inspection (1393493)
- Front Brake (DISC) Inspection (1393502)

Rear (Article 1393491)

Non Standards

- Disc Plate Thickness Inspection (1393494)
- Rear Brake (Disc) Inspection (1393322)

Vibration/Pulsating brakes (itype_177)

Tsbs

- Brakes - Front Brake Judder/Vibration On Application (0400311, 2011/03/23)

Tools and Equipment (itype_113)

Tsbs

- ON-CAR BRAKE LATHE (00-002/19, 2019/01/14)