

Component Procedures: Valve Spring

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Component Procedures: Valve Spring

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Valve Springs	LF5012125A	9 - Valve Springs	6.70	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	All Cylinders	B	11.8	8.3

Mechanical (including Torque) (itype_28)

Valve Spring

Specifications

Valve protrusion height

Standard

IN: 40.64-42.24 mm (1.600-1.662 in)

EX: 40.50-42.10 mm (1.595-1.657 in)

Valve spring pressing force

..... 390 Nm (39.76 kgf, 87.67lbf)

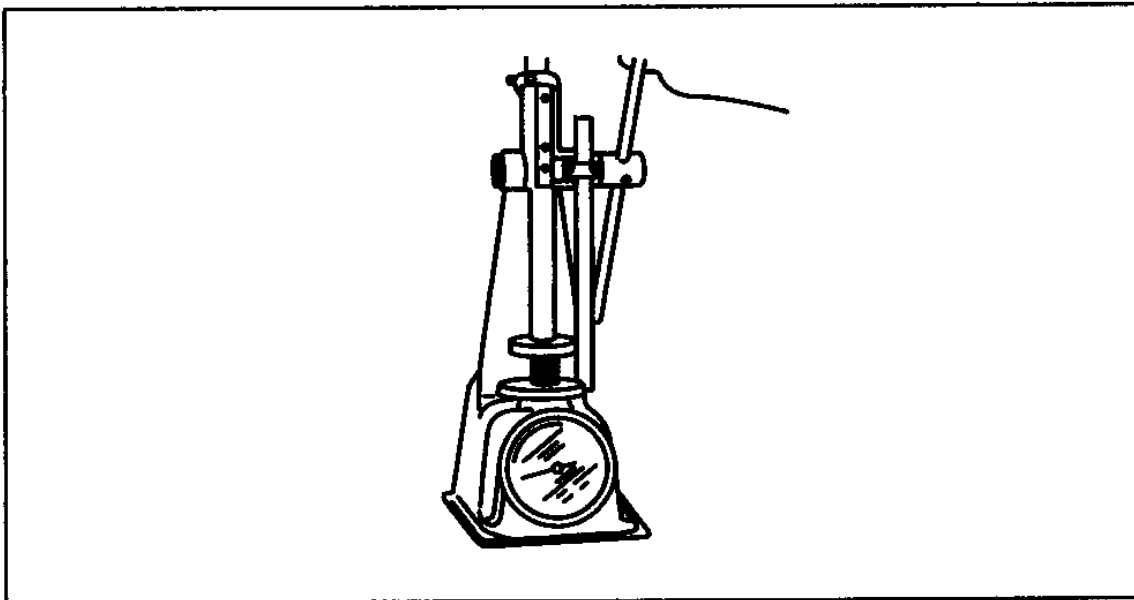
Valve spring standard height

..... 28.68 mm (1.129 in)

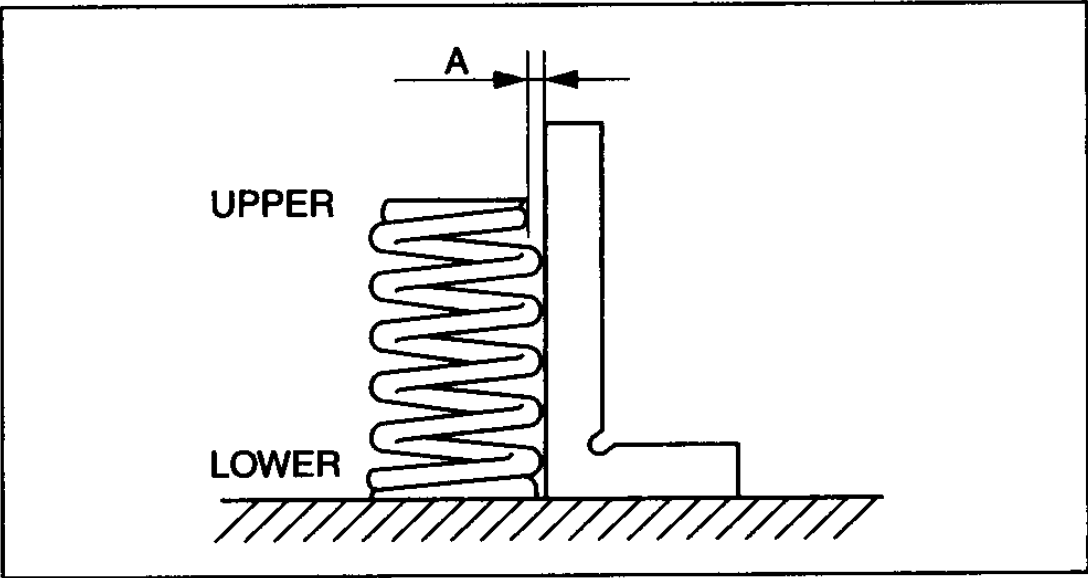
Valve spring out-of-square

Maximum 1.95 mm (0.0767 in)

Valve Spring Inspection (Article 1367334)



ADJ2224E028



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