

# **Component Procedures: Control Arm**

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# Component Procedures: Control Arm

## Parts and Labor (itype\_189)

### Parts

Qualifier	Part #	Name	Price	Note
Front Suspension > Lower Con?	B32H34300E	9 - Lower Control Arm	162.67	Includes Lower Ball Joint.
Front Suspension > Lower Con?	B32H34350E	9 - Lower Control Arm	152.55	Includes Lower Ball Joint.
Rear Suspension > Lower Cont?	BBM228300B	8 - Lower Control Arm	120.71	
Rear Suspension > Upper Cont?	BBM228C10	7 - Upper Control Arm	125.17	

### Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Front Suspension > Lower Control Arm > One Si?	B	1.3	1.0
Replace	Front Suspension > Lower Control Arm > Both S?	B	2.7	1.5
Replace	Rear Suspension > Lower Control Arm > One Side	C	1.5	1.1
Replace	Rear Suspension > Lower Control Arm > Both Si?	C	2.0	1.4
Replace	Rear Suspension > Upper Control Arm > One Side	C	1.8	1.3
Replace	Rear Suspension > Upper Control Arm > Both Si?	C	2.4	1.7

## Front Suspension (Article 1388003)

### Non Standards

- Front Lower Arm Removal/Installation (1388004)

## Rear Suspension (Article 1388005)

### Non Standards

- Rear Lower Arm Removal/Installation (1388006)
- Rear Upper Arm Removal/Installation (1388007)

## Front Suspension (Article 1387910)

### Non Standards

- Front Lower Arm Inspection (1387911)