

# **Component Procedures: Drive Belt Tensioner**

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# Component Procedures: Drive Belt Tensioner

## Parts and Labor (itype\_189)

### Parts

Qualifier	Part #	Name	Price	Note
Serpentine Tensioner > Manua?	L37215980C	Serpentine Tensioner	297.32	
Serpentine Tensioner > Auto ?	LF5015980B	Serpentine Tensioner	174.56	

### Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	With AC	B	0.7	0.5
Replace	Without AC	B	0.7	0.4

## Mechanical (including Torque) (itype\_28)

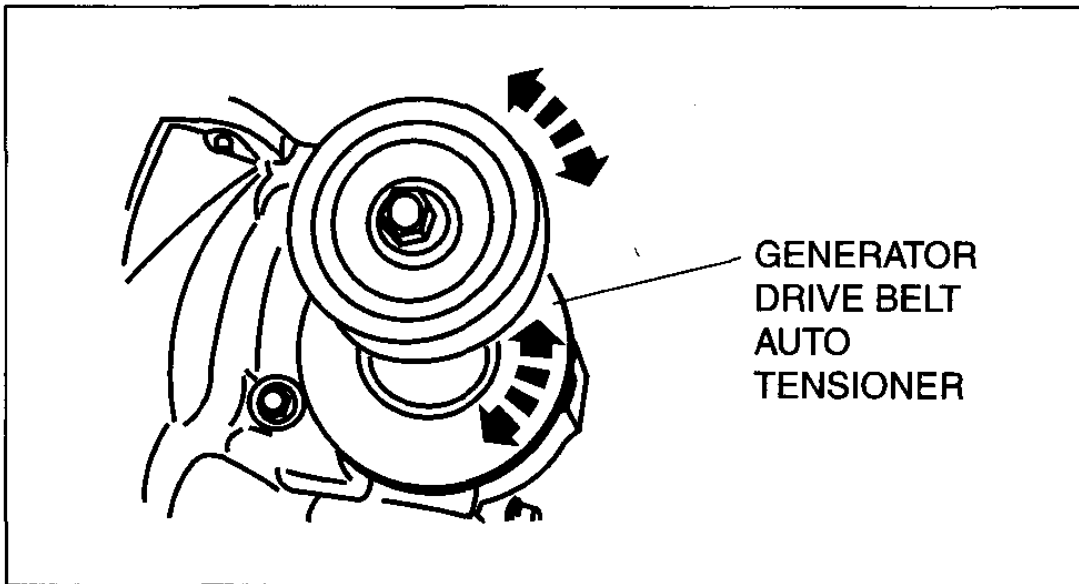
Drive Belt

Auto Tensioner

Bolts

Torque ..... 18,6-26.6 Nm (14.0-18.0 ft.lbs.)

## Drive Belt Auto Tensioner Inspection (Article 1392250)



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