

Component Procedures: Oil Cooler

Table of Contents

1. Parts and Labor (itype_189)
2. Engine Oil Cooler Replacement (Article 11885)

Component Procedures: Oil Cooler

Parts and Labor (itype_189)

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Oil Cooler > Oil Cooler, R&R	B	0.7	0.6
Remove & Replace	Oil Cooler > Oil Line, R&R	B	0.4	0.3

Engine Oil Cooler Replacement (Article 11885)

Callout Component Name

Preliminary Procedures Remove engine oil cooler coolant inlet hose. Refer to Engine Oil Cooler Coolant Inlet Hose Replacement . Remove engine oil cooler pipe. Refer to Engine Oil Cooler Pipe Replacement .

Preliminary Procedures

- Remove engine oil cooler coolant inlet hose. Refer to Engine Oil Cooler Coolant Inlet Hose Replacement .
- Remove engine oil cooler pipe. Refer to Engine Oil Cooler Pipe Replacement .

1 Engine Oil Cooler Fastener (Qty: 4) Tighten 25 Nm (18 lb ft)

25 Nm (18 lb ft)

2 Engine Oil Cooler Fastener (Qty: 2) Caution: Refer to Component Fastener Tightening Caution . Tighten 10 Nm (89 lb in)

10 Nm (89 lb in)

3 Engine Oil Cooler Procedure Transfer components as necessary. Ensure the full oil level after installation.

Procedure

- Transfer components as necessary.
- Ensure the full oil level after installation.