

Component Procedures: Fan Shroud

Table of Contents

1. Parts and Labor (itype_189)
2. Engine Coolant Fan Shroud Replacement (LFX) (Article 11867)

Component Procedures: Fan Shroud

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Fan Shroud	22762592	13 - Fan Shroud	192.75	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Cooling Fan > Fan Shroud, R&R	C	1.3	0.9

Engine Coolant Fan Shroud Replacement (LFX) (Article 11867)

Callout Component Name

Preliminary Procedures Remove air cleaner resonator and outlet duct. Refer to Air Cleaner Outlet Duct Replacement . Reposition radiator overflow hose. Refer to Radiator Overflow Hose Replacement . Remove engine coolant air bleed hose. Refer to Engine Coolant Air Bleed Hose Replacement . Remove radiator inlet hose. Refer to Radiator Inlet Hose Replacement . Reposition transmission cooler lines. Disconnect the engine coolant fan motor connector.

Preliminary Procedures

- Remove air cleaner resonator and outlet duct. Refer to Air Cleaner Outlet Duct Replacement .
- Reposition radiator overflow hose. Refer to Radiator Overflow Hose Replacement .
- Remove engine coolant air bleed hose. Refer to Engine Coolant Air Bleed Hose Replacement .
- Remove radiator inlet hose. Refer to Radiator Inlet Hose Replacement .
- Reposition transmission cooler lines.
- Disconnect the engine coolant fan motor connector.

1 Engine Coolant Fan Shroud Bolt (Qty: 2) Caution: Refer to Fastener Caution . Tighten 8 Nm (70 lb in) 8 Nm (70 lb in)

2 Engine Coolant Fan Shroud Procedures Transfer the engine coolant fan motors to the new engine coolant fan shroud. Refer to Engine Coolant Fan Motor Replacement . Transfer all necessary components.

Procedures

- Transfer the engine coolant fan motors to the new engine coolant fan shroud. Refer to Engine Coolant Fan Motor Replacement .
- Transfer all necessary components.