

Component Procedures: Cross-Member

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1. Front End Lower Structure Brace Replacement (Convertible) (Article 10208)

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Callout Component Name

Preliminary Procedure: Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle .

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1 Front End Lower Structure Brace Bolt (Qty: 6) Note: Apply GM Thread Locker to the six attaching bolts, PN US 12345382 CA 10953489. Tighten 58 Nm (43 lb ft)

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2 Front End Lower Structure Brace (Qty: 2)