

Component Procedures: Bumper

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Component Procedures: Bumper

Parts and Labor (itype_189)

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Install	Bumper > Cover, R&I > Front	C	2.1	0.0
Remove & Install	Bumper > Cover, R&I > Rear	C	1.7	0.0

Bumpers and Fascias - Fastener Specifications (Article 10161)

Application Specification

Metric English

Front Bumper Fascia Air Deflector Bolts 10 Nm 89 lb in

Front Bumper Fascia Bolts 3 Nm 27 lb in

Front Bumper Fascia Lower Bolts 7 Nm 62 lb in

Front Bumper Fascia Lower Screws 7 Nm 62 lb in

Front Bumper Fascia Outer Bracket Nuts 7 Nm 62 lb in

Front Bumper Fascia Upper Support Bolts 10 Nm 89 lb in

Front Bumper Impact Bar Bracket Bolts 30 Nm 22 lb ft

Front Fender Support Bracket Screws 7 Nm 62 lb in

Rear Bumper Fascia Energy Absorber Bolts 10 Nm 89 lb in

Rear Bumper Fascia Molding Bolts 10 Nm 89 lb in

Rear Fascia Guide Outer Bolt 7 Nm 62 lb in

Rear Impact Bar Bolts 25 Nm 18 lb ft

All Technical Service Bulletins (itype_100)

Tsbs

- Campaign - Rear Bumper Facia Is Melting From License Plate Lamp (15030, 2015/09/21)

Safety (itype_107)

Tsbs

- Campaign - Rear Bumper Facia Is Melting From License Plate Lamp (15030, 2015/09/21)