

Component Procedures: Door Lock Cylinder

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Component Procedures: Door Lock Cylinder

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Lock Cylinder	20912091	Lock Cylinder	0.00	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Door > Lock Cylinder, R&R	B	0.5	0.4
Remove & Replace	Door > Lock Cylinder, R&R > NOTE > To Code Cy?		0.3	0.2

Front Side Door Lock Cylinder Replacement (Article 10481)

Callout Component Name

1 Front Side Door Access Hole Plug Procedures Do Not remove the front inside door trim panel to access door lock cylinder clamp screw. Use a suitable tool, remove the access hole plug located on the inside opening of the door that conceals the screw for the lock cylinder clamp.

Procedures

- Do Not remove the front inside door trim panel to access door lock cylinder clamp screw.
- Use a suitable tool, remove the access hole plug located on the inside opening of the door that conceals the screw for the lock cylinder clamp.

2 Front Side Door Lock Cylinder Clamp Screw Caution: Refer to Fastener Caution Fastener Caution . Procedures

The screw for the lock cylinder clamp will not come out completely. The lock cylinder clamp screw must be unscrewed to a hard stop before the lock cylinder and bezel can be removed. Tighten 5 Nm (44 lb in)

- The screw for the lock cylinder clamp will not come out completely.
- The lock cylinder clamp screw must be unscrewed to a hard stop before the lock cylinder and bezel can be removed.

5 Nm (44 lb in)

3 Front Side Door Lock Cylinder Bezel Procedure Pull the lock cylinder out of the handle to remove the bezel.

Tip: The door lock cylinder bezel clips over the lock cylinder.

Procedure

Pull the lock cylinder out of the handle to remove the bezel.

4 Front Side Door Lock Cylinder Procedure Inspect the door latch system for proper operation. Tip: When reinstalling the lock cylinder ensure the gasket is in place with the cylinder.

Inspect the door latch system for proper operation.

Front Side Door Lock Cylinder Rod Replacement (Article 10482)

Callout Component Name

Preliminary Procedures Remove the front side door trim panel . Refer to Front Side Door Trim Panel Replacement . Remove the front side door latch . Refer to Front Side Door Latch Replacement .

Preliminary Procedures

- Remove the front side door trim panel . Refer to Front Side Door Trim Panel Replacement .
- Remove the front side door latch . Refer to Front Side Door Latch Replacement .

1 Front Side Door Locking Rod Procedure Inspect the door latch system for proper operation.

Procedure

Inspect the door latch system for proper operation.