

Component Procedures: Ignition Switch Lock Cylinder

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Component Procedures: Ignition Switch Lock Cylinder

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Ignition Lock Cylinder	20766607	Ignition Lock Cylinder	55.14	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Ignition Lock > Ignition Lock Cylinder, R&R	B	0.7	0.0

Ignition Lock Cylinder Replacement (Article 12989)

Removal Procedure

- Disconnect the battery negative cable. Refer to Battery Negative Cable Disconnection and Connection .
- Remove the steering column shroud. Refer to Steering Column Shroud Replacement .
- Insert the key into the ignition lock cylinder and turn the key to the RUN position.
- Push a pick-type tool into the access hole (2) in the ignition and start switch housing and press the ignition lock cylinder lock tab down. [Click for full-size image](#)
- Remove the ignition lock cylinder (1) from the ignition and start switch housing.

Installation Procedure

- If you are installing a new ignition lock cylinder, code the lock cylinder. Refer to Lock Cylinder Coding - Ignition .
- Turn the key to the RUN position and insert ignition lock cylinder (1) into the ignition and start switch housing. [Click for full-size image](#)
- Turn the key to the LOCK position and remove the key from the ignition lock cylinder.
- Install the steering column shroud. Refer to Steering Column Shroud Replacement .
- Connect the battery negative cable. Refer to Battery Negative Cable Disconnection and Connection .