

# **Component Procedures: Heater Core Case**

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## Heater Lower Case Replacement (Article 12747)

Callout Component Name

Preliminary Procedure Remove the instrument panel tie bar. Refer to Instrument Panel Tie Bar Replacement .

Remove HVAC Module . Refer to Air Conditioning and Heater Module Assembly Removal and Installation .

Preliminary Procedure

- Remove the instrument panel tie bar. Refer to Instrument Panel Tie Bar Replacement .

- Remove HVAC Module . Refer to Air Conditioning and Heater Module Assembly Removal and Installation .

1 Cover Assembly Screw – Heater (Qty: 12) Tighten 1.5 Nm (13 lb in)

1.5 Nm (13 lb in)

2 Heater Cover Assembly