

Component Procedures: Evaporator Case

Table of Contents

1. Parts and Labor (itype_189)
2. Heater and Air Conditioning Evaporator Module Replacement (Article 12739)

Component Procedures: Evaporator Case

Parts and Labor (itype_189)

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Hvac Case > Case Assembly, R&R	B	10.3	0.0

Heater and Air Conditioning Evaporator Module Replacement (Article 12739)

Callout Component Name

Preliminary Procedures Recover the refrigerant . Refer to Refrigerant Recovery and Recharging . Drain the cooling system. Refer to Cooling System Draining and Filling . Remove the air cleaner assembly. Refer to Air Cleaner Assembly Replacement Air Cleaner Assembly Replacement . Remove the instrument panel tie bar. Refer to Instrument Panel Tie Bar Replacement . Disconnect the HVAC module electrical connectors. Remove the air conditioning evaporator thermal expansion valve tube. Refer to Air Conditioning Evaporator Thermal Expansion Valve Tube Replacement . Remove the heater outlet hose. Refer to Heater Outlet Hose Replacement . Remove the heater inlet hose. Refer to Heater Inlet Hose Replacement .

Preliminary Procedures

- Recover the refrigerant . Refer to Refrigerant Recovery and Recharging .
- Drain the cooling system. Refer to Cooling System Draining and Filling .
- Remove the air cleaner assembly. Refer to Air Cleaner Assembly Replacement Air Cleaner Assembly Replacement .
- Remove the instrument panel tie bar. Refer to Instrument Panel Tie Bar Replacement .
- Disconnect the HVAC module electrical connectors.
- Remove the air conditioning evaporator thermal expansion valve tube. Refer to Air Conditioning Evaporator Thermal Expansion Valve Tube Replacement .
- Remove the heater outlet hose. Refer to Heater Outlet Hose Replacement .
- Remove the heater inlet hose. Refer to Heater Inlet Hose Replacement .

1 HVAC Module Assembly Fastener (Qty: 4) Caution: Refer to Fastener Caution . Tighten 10 Nm (89 lb in)

10 Nm (89 lb in)

2 HVAC Module Assembly