

Component Procedures: Seat Belt Buckle

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Component Procedures: Seat Belt Buckle

Parts and Labor (itype_189)

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Seat Belt > Latch, R&R > Front > Left	B	0.7	0.0
Remove & Replace	Seat Belt > Latch, R&R > Front > Right	B	0.7	0.0
Remove & Replace	Seat Belt > Latch, R&R > Second Row > Left	B	0.4	0.0
Remove & Replace	Seat Belt > Latch, R&R > Second Row > Right	B	0.4	0.0

Front Seat Belt Buckle Replacement (Article 13264)

Callout Component Name

Preliminary Procedure Remove front seat. Refer to Front Seat Removal and Installation .

Preliminary Procedure

Remove front seat. Refer to Front Seat Removal and Installation .

1 Front Seat Belt Buckle Fastener Caution: Refer to Fastener Caution . Tighten 40 Nm (30 lb ft)
40 Nm (30 lb ft)

2 Front Seat Belt Buckle Assembly Tip: Disconnect electrical connectors.

Rear Seat Buckle Side Belt Replacement (Article 13265)

Callout Component Name

Preliminary Procedure Remove the rear seat cushion. Refer to Rear Seat Cushion Removal and Installation .

Preliminary Procedure

Remove the rear seat cushion. Refer to Rear Seat Cushion Removal and Installation .

1 Rear Seat Buckle Fastener (Qty: 2) Caution: Refer to Fastener Caution . Tighten 42 Nm (31 lb ft)
42 Nm (31 lb ft)

2 Rear Seat Belt Buckle Assembly

All Technical Service Bulletins (itype_100)

Tsbs

- Restraints - Seat Belt Latching Issues, Warning Lamp ON (09-09-40-001C, 2015/08/03)

Customer Interest Bulletins (itype_109)

Tsbs

- Restraints - Seat Belt Latching Issues, Warning Lamp ON (09-09-40-001C, 2015/08/03)