

Component Procedures: Compressor Clutch

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Component Procedures: Compressor Clutch

Air Conditioning Clutch Drive Plate Adjustment (Article 12700)

- Install the clutch plate assembly. Click for full-size image
- Measure the air gap between the pulley and the drive plate. Adjust the shims to achieve a 0.30–0.60 mm (0.011–0.023 in) air gap.
- Install the clutch plate retaining bolt and tighten to 12 Nm (106 lb in) .

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Clutch	92219539	Clutch	0.00	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Compressor > Clutch, R&R	B	1.4	0.0