

Component Procedures: Air Door

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Component Procedures: Air Door

Parts and Labor (itype_189)

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Hvac Case > Door Actuator, R&R > Air Inlet	B	3.5	2.5
Remove & Replace	Hvac Case > Door Actuator, R&R > Mode	B	3.5	2.5
Remove & Replace	Hvac Case > Door Actuator, R&R > Temperature	B	3.5	2.5

Defroster Valve Replacement (Article 12735)

Callout Component Name

Preliminary Procedures Remove the HVAC module . Refer to Air Conditioning and Heater Module Assembly Removal and Installation . Disconnect all the electrical connectors from components associated with the HVAC module.

Remove any components associated with splitting the air distribution case . Remove Lower Heater case Refer to Heater Lower Case Replacement

Preliminary Procedures

- Remove the HVAC module . Refer to Air Conditioning and Heater Module Assembly Removal and Installation .
- Disconnect all the electrical connectors from components associated with the HVAC module.
- Remove any components associated with splitting the air distribution case .
- Remove Lower Heater case Refer to Heater Lower Case Replacement

1 Defroster Valve

Temperature Valve Replacement (Article 12760)

Call out Component Name

Preliminary Procedure Air Conditioning and Heater Module Assembly Removal and Installation Heater Core Cover Replacement Temperature Valve Actuator Replacement

Preliminary Procedure

- Air Conditioning and Heater Module Assembly Removal and Installation
- Heater Core Cover Replacement
- Temperature Valve Actuator Replacement

1 Heater Lower Case Procedure Remove the heater lower case from the heater core cover .

Procedure

Remove the heater lower case from the heater core cover .

2 Temperature Valve Procedure Remove the temperature valve from the heater lower case.

Remove the temperature valve from the heater lower case.