

# **Component Procedures: Evaporator Core**

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# Component Procedures: Evaporator Core

## Parts and Labor (itype\_189)

### Parts

Qualifier	Part #	Name	Price	Note
Evaporator Core	92229744	Evaporator Core	416.02	

### Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Air Conditioner > Evaporator Core, R&R	B	9.3	4.3

## Air Conditioning Evaporator Replacement (Article 12715)

### Removal Procedure

- Remove the HVAC module assembly . Refer to Air Conditioning and Heater Module Assembly Removal and Installation . Click for full-size image
- Remove the lower HVAC module case fasteners (2).
- Remove the lower HVAC module case.
- Remove the evaporator air temperature sensor Refer to Air Conditioning Evaporator Air Temperature Sensor Replacement . Remove the evaporator.

### Installation Procedure

- If replacing the evaporator, add the specific amount of PAG® oil directly to the evaporator. Refer to Refrigerant System Specifications .
- Install the evaporator.
- Install new sealing washers. Refer to Air Conditioning Compressor Hose Seal Replacement .
- Install the evaporator air temperature sensor Refer to Air Conditioning Evaporator Air Temperature Sensor Replacement .
- Install the lower HVAC module case.
- Install the lower HVAC module case screws and tighten to 1.5 Nm (13 lb in) .
- Install the HVAC module assembly. Refer to Air Conditioning and Heater Module Assembly Removal and Installation .

## All Technical Service Bulletins (itype\_100)

### Tsbs

- Air Conditioning Odor (Install Evaporator Core Dryer Kit and Apply Cooling Coil Coating) (99-01-39-004I, 2017/06/14)

## Odors (itype\_157)

### Tsbs

- Air Conditioning Odor (Install Evaporator Core Dryer Kit and Apply Cooling Coil Coating) (99-01-39-004I, 2017/06/14)