

Component Procedures: Heater Core

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Component Procedures: Heater Core

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Heater Core	92215200	Heater Core	133.78	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Heater > Heater Core, R&R	B	8.8	0.0
Remove & Replace	Heater > Heater Core, R&R > NOTE > To R&R Hea?		0.4	
Remove & Replace	Heater > Heater Core, R&R > NOTE > To R&R Hea?		0.5	

Heater Core Cover Replacement (Article 12740)

Callout Component Name

Preliminary Procedure Remove the instrument panel tie bar. Refer to Instrument Panel Tie Bar Replacement .

Remove HVAC Module . Refer to Air Conditioning and Heater Module Assembly Removal and Installation .

Preliminary Procedure

- Remove the instrument panel tie bar. Refer to Instrument Panel Tie Bar Replacement .

- Remove HVAC Module . Refer to Air Conditioning and Heater Module Assembly Removal and Installation .

1 Cover Assembly Screw – Heater (Qty: 12) Tighten 1.5 Nm (13 lb in)

1.5 Nm (13 lb in)

2 Heater Cover Assembly

Heater Core Replacement (Article 12744)

Removal Procedure

- Remove the HVAC module assembly . Refer to Air Conditioning and Heater Module Assembly Removal and Installation .

- Remove the heater core cover screws (2). Click for full-size image

- Remove the heater core cover .

- Remove the heater core (4). Click for full-size image

Installation Procedure

- Install the heater core (4). Click for full-size image

- Install the heater core cover. Click for full-size image

- Install the heater core cover screws (1) and tighten to 1.5 Nm (13 lb in) .

- Install the HVAC module assembly. Refer to Air Conditioning and Heater Module Assembly Removal and Installation .