

Component Procedures: Front Bumper Cover / Fascia

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Component Procedures: Front Bumper Cover / Fascia

Parts and Labor (itype_189)

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Install	Bumper > Cover, R&I > Front	C	2.1	0.0

Front Bumper Fascia Replacement (Base, RS, SS) (Article 10143)

Callout Component Name

Preliminary Procedure Remove the front wheelhouse liners. Refer to Front Wheelhouse Liner Replacement .

Preliminary Procedure

Remove the front wheelhouse liners. Refer to Front Wheelhouse Liner Replacement .

1 Front Bumper Fascia Upper Support Push-In Retainer (Qty: 6)

2 Front Fender Support Bracket Screw (Qty: 2) Caution: Refer to Fastener Caution . Tighten 7 Nm (62 lb in) 7 Nm (62 lb in)

3 Front Bumper Fascia Outer Bracket Nut (Qty: 6) Tighten 7 Nm (62 lb in)

4 Front Bumper Fascia Bolt (Qty: 2) Tighten 3 Nm (27 lb in)

3 Nm (27 lb in)

5 Front Bumper Fascia Lower Bolt (Qty: 2) Tighten 7 Nm (62 lb in)

6 Front Bumper Fascia Lower Screw (Qty: 2) Tighten 7 Nm (62 lb in)

7 Front Bumper Fascia Lower Retainer (Qty: 6)

8 Front Bumper Fascia Procedure Disconnect the main electrical connector.

Procedure

Disconnect the main electrical connector.

Front Bumper Fascia Replacement (ZL1) (Article 10144)

Callout Component Name

Preliminary Procedure Remove the front wheelhouse liners. Refer to Front Wheelhouse Liner Replacement .

Preliminary Procedure

Remove the front wheelhouse liners. Refer to Front Wheelhouse Liner Replacement .

1 Front Bumper Fascia Upper Support Push-In Retainer (Qty: 6)

2 Front Fender Support Bracket Screw (Qty: 2) Caution: Refer to Fastener Caution . Tighten 7 Nm (62 lb in) 7 Nm (62 lb in)

3 Front Bumper Fascia Outer Bracket Nut (Qty: 6) Tighten 7 Nm (62 lb in)

4 Front Bumper Fascia Bolt (Qty: 2) Tighten 3 Nm (27 lb in)

3 Nm (27 lb in)

5 Front Bumper Fascia Lower Bolt (Qty: 2) Tighten 7 Nm (62 lb in)

6 Front Bumper Fascia Lower Screw (Qty: 5) Tighten 7 Nm (62 lb in)

7 Front Bumper Fascia Lower Retainer (Qty: 6)

8 Front Bumper Fascia Procedure Disconnect the main electrical connector. Transfer parts as needed.

Procedure

- Disconnect the main electrical connector.

- Transfer parts as needed.

Front Bumper Fascia Upper Support Replacement (Article 10145)

Callout Component Name

1 Front Bumper Fascia Upper Support Push-In Retainer (Qty: 6)

2 Front Bumper Fascia Upper Support Bolt (Qty: 4) Caution: Refer to Fastener Caution . Tighten 10 Nm (89 lb in) 10 Nm (89 lb in)

10 Nm (89 lb in)

3 Front Bumper Fascia Upper Support Procedure Slide upward and rearward to clear hood primary latch.

Procedure

Slide upward and rearward to clear hood primary latch.

Front Bumper Fascia Lower Support Replacement (ZL1) (Article 10141)

Callout Component Name

Preliminary Procedure Remove the front bumper fascia air deflector . Refer to Front Bumper Fascia Air

Deflector Replacement .

Preliminary Procedure

Remove the front bumper fascia air deflector . Refer to Front Bumper Fascia Air Deflector Replacement .

1 Front Bumper Fascia Lower Support Screw (Qty: 4) Caution: Refer to Fastener Caution .

2 Front Bumper Fascia Lower Support

Front Bumper Fascia Lower Reinforcement Replacement (Article 10140)

Callout Component Name

Preliminary Procedure Remove the front bumper fascia . Refer to Front Bumper Fascia Replacement .

Preliminary Procedure

Remove the front bumper fascia . Refer to Front Bumper Fascia Replacement .

1 Front Bumper Fascia Lower Reinforcement Rivet Warning: Refer to Eye Protection Warning .

2 Front Bumper Fascia Lower Reinforcement Retainer

3 Front Bumper Fascia Lower Reinforcement

Front Bumper Fascia Air Deflector Replacement (Article 10137)

Callout Component Name

1 Front Bumper Fascia Air Deflector Bolt (Qty: 16) Caution: Refer to Fastener Caution . Tighten 10 Nm (89 lb in)

10 Nm (89 lb in)

2 Front Bumper Fascia Air Deflector