

Component Procedures: Flex Plate

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Component Procedures: Flex Plate

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
-	12603197	Flexplate	66.23	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Replace	Driveplate, R&R	B	6.9	0.0

Automatic Transmission Flex Plate Replacement (Article 12157)

Callout Component Name

Preliminary Procedure Remove the transmission. Refer to Transmission Replacement . Special Tools EN 45059 - Angle Meter EN 46106 - Flywheel Holding Tool For equivalent regional tools. Refer to Special Tools .

Preliminary Procedure

Remove the transmission. Refer to Transmission Replacement .

Special Tools

- EN 45059 - Angle Meter

- EN 46106 - Flywheel Holding Tool

1 Automatic Transmission Flex Plate Fastener (Qty: 8) Caution: Refer to Fastener Caution . Procedure New bolts must be used whenever removing the automatic transmission flex plate. Tighten 30 Nm (22 lb ft) plus 45 degrees Procedure

New bolts must be used whenever removing the automatic transmission flex plate.

30 Nm (22 lb ft) plus 45 degrees

2 Automatic Transmission Flex Spacer Plate

3 Automatic Transmission Flex Plate Procedure For cleaning and inspection . Refer to Automatic Transmission Flex Plate Cleaning and Inspection . Transfer parts as necessary.

- For cleaning and inspection . Refer to Automatic Transmission Flex Plate Cleaning and Inspection .

- Transfer parts as necessary.