

Component Procedures: Thermostat Housing

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Component Procedures: Thermostat Housing

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Thermostat Housing	12652327	5 - Thermostat Housing	88.46	Includes: Thermostat & Gas?

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Cooling System > Thermostat Housing, R&R	C	2.7	2.0

Engine Coolant Thermostat Lower Housing Replacement (LFX) (Article 11872)

Callout Component Name

Preliminary Procedures Partially drain the cooling system . Refer to Cooling System Draining and Filling .

Remove the rear intake manifold cover .Refer to Intake Manifold Cover Replacement - Rear Remove the radiator outlet pipe. Refer to Radiator Outlet Pipe Replacement . Remove the inlet and outlet Heater pipe s. Refer to Heater Inlet And Outlet Pipe Replacement . Remove the fuel pipe shield. Refer to Fuel Pipe Shield Replacement

Preliminary Procedures

- Partially drain the cooling system . Refer to Cooling System Draining and Filling .
- Remove the rear intake manifold cover .Refer to Intake Manifold Cover Replacement - Rear
- Remove the radiator outlet pipe. Refer to Radiator Outlet Pipe Replacement .
- Remove the inlet and outlet Heater pipe s. Refer to Heater Inlet And Outlet Pipe Replacement .
- Remove the fuel pipe shield. Refer to Fuel Pipe Shield Replacement .

1 Lower Thermostat Housing Bolt Caution: Refer to Fastener Caution . Tighten 10 Nm (89 lb in) 10 Nm (89 lb in)

2 Upper and Lower Thermostat Housing Procedure Install NEW lower thermostat housing seals.

Procedure

Install NEW lower thermostat housing seals.