

Component Procedures: Rocker Arm Assembly

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Component Procedures: Rocker Arm Assembly

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Rocker Arms	24100294	12 - Rocker Arms	7.81	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Cylinder Head & Valves > Rocker Arms, R&R > L?	B	4.2	2.8
Remove & Replace	Cylinder Head & Valves > Rocker Arms, R&R > R?	B	3.9	2.7

Valve Rocker Arm Replacement - Left Side (Article 12211)

Removal Procedure

- Remove the applicable camshaft (s). Refer to Camshaft Replacement - Left Side .
- Remove the rocker arms. Refer to Valve Rocker Arm Removal - Left Side . Click for full-size image
- Clean and inspect the camshaft(s) and the rocker arm(s). Repair or replace as necessary. Refer to Camshaft Cleaning and Inspection and Valve Rocker Arm Cleaning and Inspection .

Installation Procedure

- Install the rocker arms. Refer to Valve Rocker Arm Installation - Left Side . Click for full-size image
- Install the applicable camshaft(s). Refer to Camshaft Replacement - Left Side .

Valve Rocker Arm Replacement - Right Side (Article 12212)

Removal Procedure

- Remove the applicable camshaft (s). Refer to Camshaft Replacement - Right Side .
- Remove the rocker arms. Refer to Valve Rocker Arm Removal - Right Side . Click for full-size image
- Clean and inspect the camshaft(s) and the rocker arm(s). Repair or replace as necessary. Refer to Camshaft Cleaning and Inspection and Valve Rocker Arm Cleaning and Inspection .

Installation Procedure

- Install the rocker arms. Refer to Valve Rocker Arm Installation - Right Side . Click for full-size image
- Install the applicable camshaft(s). Refer to Camshaft Replacement - Right Side .