

Component Procedures: Control Arm

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Component Procedures: Control Arm

Parts and Labor (itype_189)

Parts

Qualifier	Part #	Name	Price	Note
Front Suspension > Lower Con?	92236898	9 - Lower Control Arm	208.47	Includes: Bushing.
Front Suspension > Lower Con?	92236899	9 - Lower Control Arm	208.47	Includes: Bushing.
Front Suspension > Lower Con?	20951301	9 - Lower Control Arm	188.20	Includes: Bushing.
Front Suspension > Lower Con?	20951300	9 - Lower Control Arm	188.20	Includes: Bushing.
Rear Suspension > Lower Con?	20942237	14 - Lower Control Arm	86.41	
Rear Suspension > Upper Con?	23110246	13 - Upper Control Arm	156.49	
Rear Suspension > Upper Con?	23110245	13 - Upper Control Arm	162.35	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Front Suspension > Lower Control Arm > Lower ?	B	1.4	0.0
Remove & Replace	Front Suspension > Lower Control Arm > Lower ?	B	2.0	0.0
Remove & Replace	Front Suspension > Lower Control Arm > Lower ?	B	1.5	0.0
Remove & Replace	Front Suspension > Lower Control Arm > Lower ?	B	2.2	0.0
Remove & Replace	Rear Suspension > Lower Control Arm > Lower C?	B	1.6	0.0
Remove & Replace	Rear Suspension > Lower Control Arm > Lower C?		0.2	
Remove & Replace	Rear Suspension > Lower Control Arm > Lower C?	B	3.0	0.0
Remove & Replace	Rear Suspension > Lower Control Arm > Lower C?		0.2	
Remove & Replace	Rear Suspension > Upper Control Arm > Upper C?	B	4.6	0.0
Remove & Replace	Rear Suspension > Upper Control Arm > Upper C?	B	5.2	0.0

Front Suspension (Article 13530)

Non Standards

- Front Lower Control Rear Arm Replacement (13532)
- Front Lower Control Front Arm Replacement (13531)

Rear Suspension (Article 13565)

Non Standards

- Upper Control Arm Replacement (13591)
- Lower Control Arm Replacement (13566)