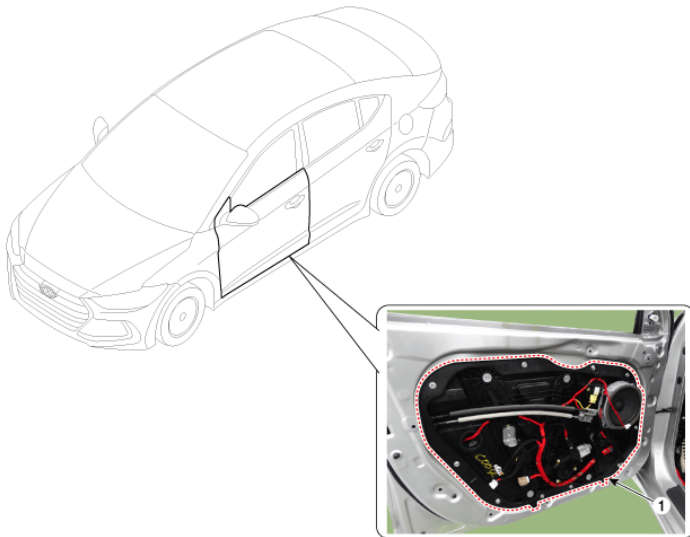


# **Component Procedures: Door Module**

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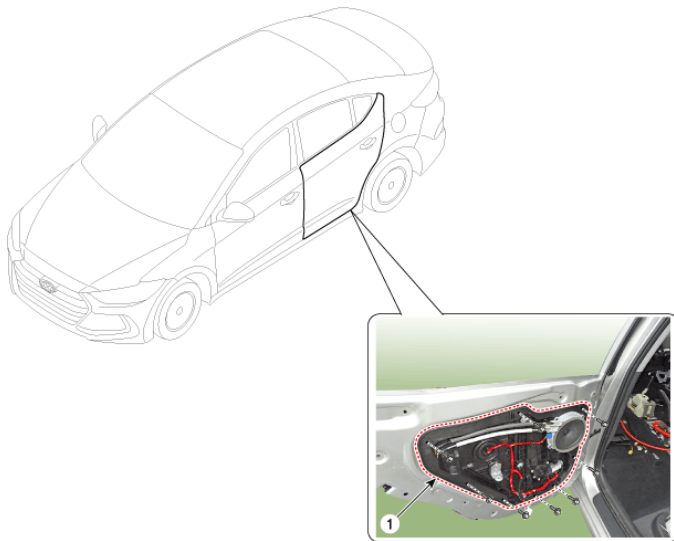




1. Front door module

## Rear Door Module - Components and Components Location (Article 44964)

- Component Location



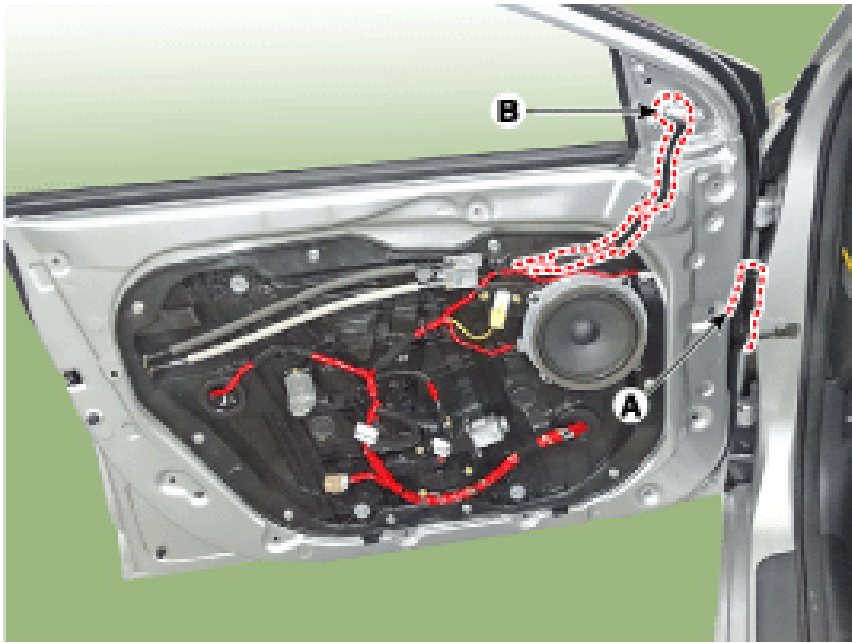
1. Rear door module

## Front Door Module - Repair Procedures (Article 45147)

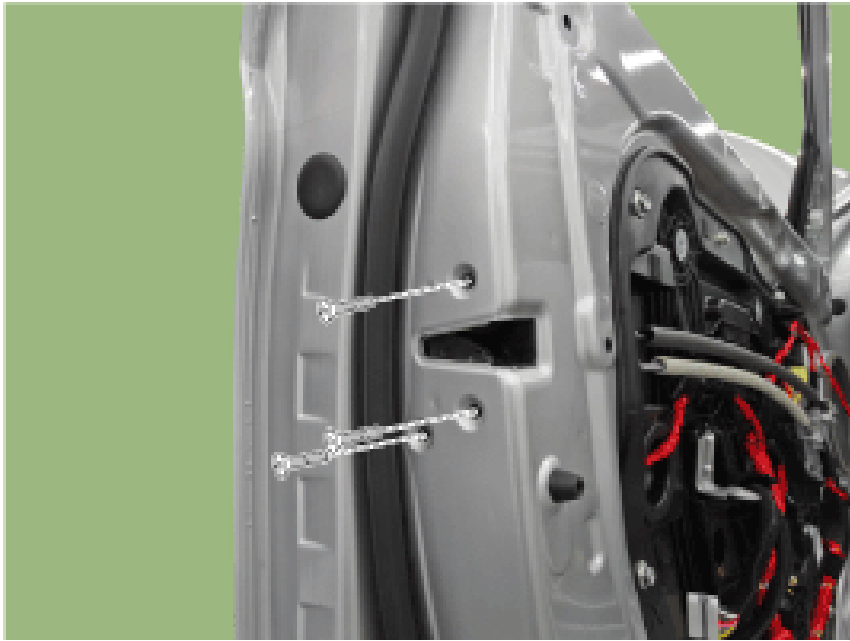
- Replacement
- Remove the front door window glass . (Refer to Front Door - "Front Door Window Glass")
- Remove the front door outside handle . (Refer to Front Door - "Front Door Outside Module")
- Loosen the front door outside handle base mounting bolt (A). Tightening torque : 2.0 - 2.9 N.m (0.2 - 0.3 kgf.m, 1.4 - 2.2 lb-ft)



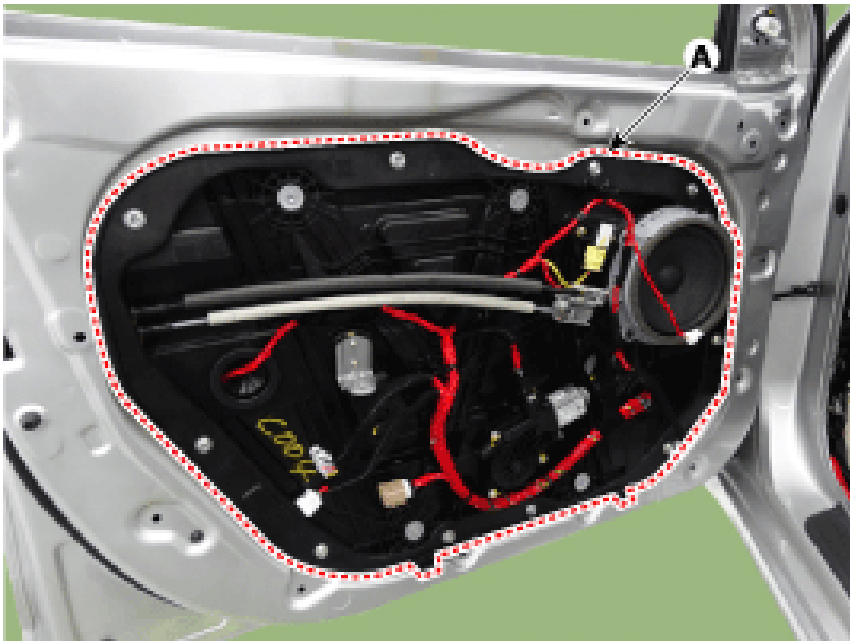
- Disconnect the front door main connector (A) and outside rear view mirror connector (B).



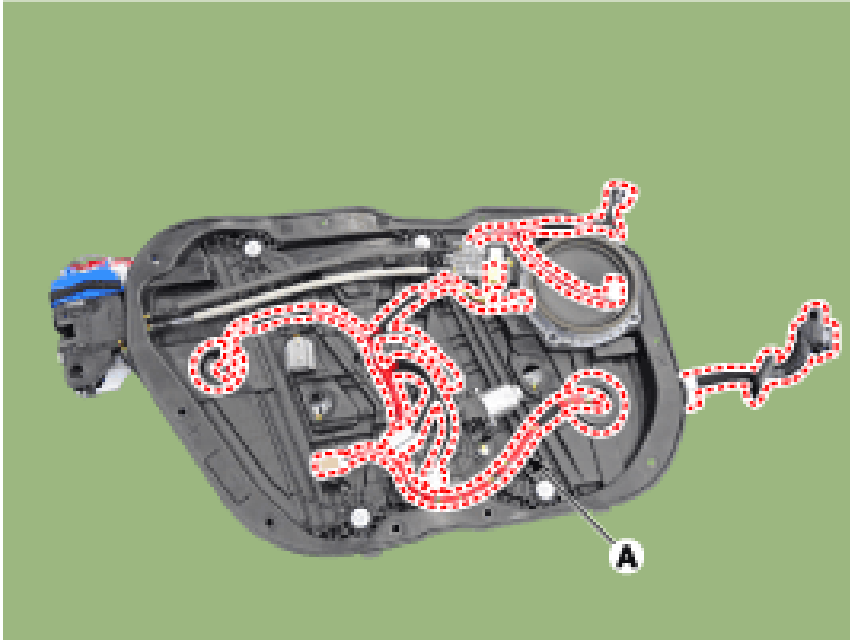
- Loosen the front door latch mounting screws. Tightening torque : 7.8 - 14.7 N.m (0.8 - 1.5 kgf.m, 5.8 - 10.8 lb-ft)



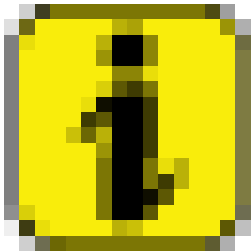
- Loosen the mounting bolts and remove the front door module (A). Tightening torque : 8.8 - 13.7 N.m (0.9 - 1.4 kgf.m, 8.5 - 10.1 lb-ft)



- Disconnect the connectors and front door module wiring harness (A).



- Remove the front door latch assembly. (Refer to Front Door - "Front Door Latch")
  - Remove the front speaker. (Refer to Body Electrical System - "Speakers")
  - Remove the front power window motor. (Refer to Body Electrical System - "Power Window Motor")
  - Remove the side impact sensor. (Refer to Restraint - "Side Impact Sensor (SIS)")
  - To install, reverse the removal procedure. Make sure connectors are connected properly and each rod is connected securely. Make sure the door locks / unlocks and opens / closes properly.
- Make sure connectors are connected properly and each rod is connected securely. Make sure the door locks / unlocks and opens / closes properly.



# Information

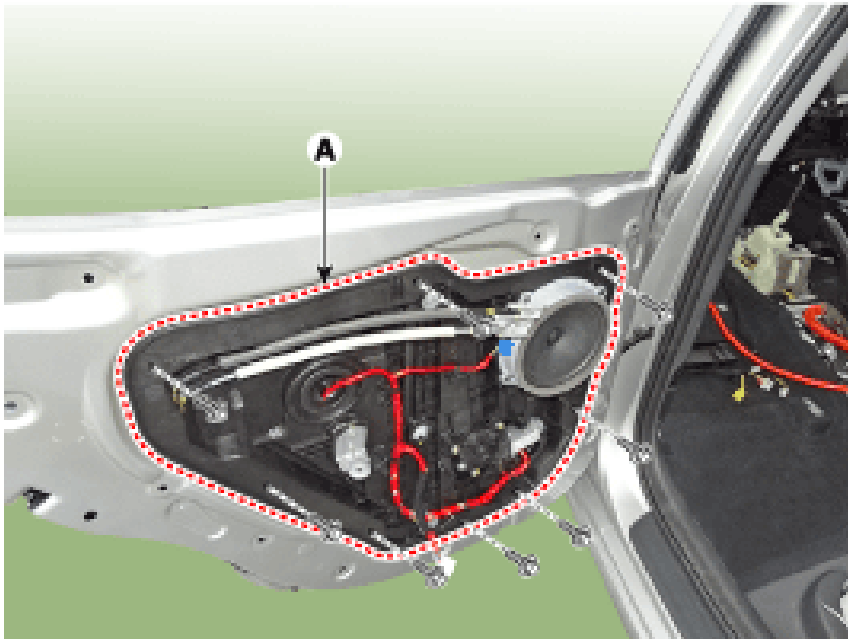
- Make sure connectors are connected properly and each rod is connected securely.
- Make sure the door locks / unlocks and opens / closes properly.

## Rear Door Module - Repair Procedures (Article 44966)

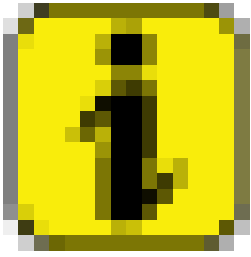
- Replacement
- Remove the rear door window glass. (Refer to Rear Door - "Rear Door Window Glass")
- Remove the rear door outside handle. (Refer to Rear Door - "Rear Door Outside Handle")
- Loosen the rear door latch mounting screws. Tightening torque : 6.9 - 10.8 N.m (0.7 - 1.1 kgf.m, 5.0 - 8.0 lb-ft)



- After loosening the mounting bolts, remove the rear door module (A). Tightening torque : 8.8 - 13.7 N.m (0.9 - 1.4 kgf.m, 6.5 - 10.1 lb-ft)



- Remove the rear door latch assembly. (Refer to Front Door - "rear Door Latch")  
- Remove the rear speaker . (Refer to Body Electrical System - "Speakers")  
- Remove the rear power window motor . (Refer to Body Electrical System - "Power Window Motor")  
- To install, reverse the removal procedure. Make sure connectors are connected properly and each rod is connected securely. Make sure the door locks / unlocks and opens / closes properly.  
Make sure connectors are connected properly and each rod is connected securely. Make sure the door locks / unlocks and opens / closes properly.



# Information

- Make sure connectors are connected properly and each rod is connected securely.
- Make sure the door locks / unlocks and opens / closes properly.