

Component Procedures: Idler Pulley

Table of Contents

1. Parts and Labor (itype_189)
2. Idler - Repair Procedures (Article 45327)

Component Procedures: Idler Pulley

Parts and Labor (itype_189)

Parts

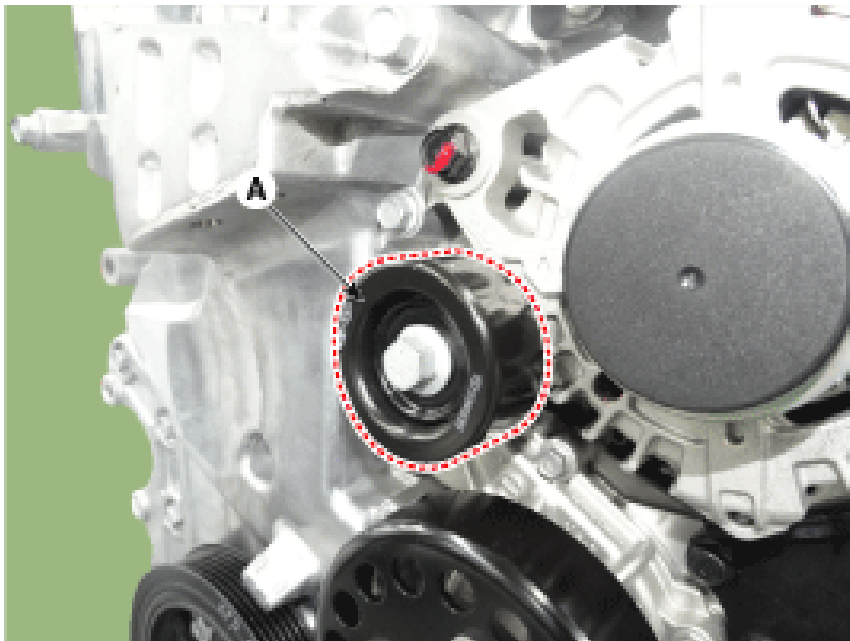
Qualifier	Part #	Name	Price	Note
Belts & Pulleys	252872E300	Idler Pulley	100.60	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Belts & Pulleys > Serpentine Idler Pulley, R&R	B	0.5	0.0

Idler - Repair Procedures (Article 45327)

- Removal and Installation
- Remove the drive belt .
- Remove the idler (A). Tightening torque : 39.2 - 49.0 N.m (4.0 - 5.0 kgf.m, 28.9 - 36.2 lb-ft)



- Install in the reverse order of removal.
- Inspection