

# **Component Procedures: Seat Back Frame**

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## Component Procedures: Seat Back Frame

### Front Seat Frame Assembly - Components and Components Location (Article 45081)

- Component Location



1. Front seat back frame assembly 2. Front seat cushion frame assembly

### Front Seat Frame Assembly - Repair Procedures (Article 45082)

- Replacement

Put on gloves to prevent hand injuries.



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When removing with a flat-tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components. Use a plastic panel removal tool to remove interior trim pieces without marring the surface.

Take care not to bend or scratch the trim and panels.



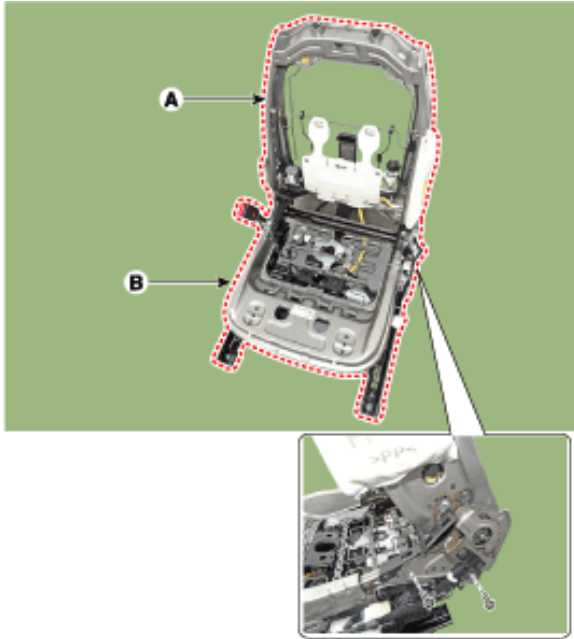
- When removing with a flat-tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components.

- Use a plastic panel removal tool to remove interior trim pieces without marring the surface.

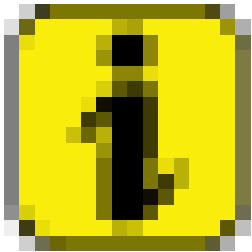
- Take care not to bend or scratch the trim and panels.

- Remove the front seat back cover. (Refer to Front Seat - "Front Seat Back Cover")

- Remove the front seat cushion cover .
- Remove the side airbag (SAB) module. (Refer to Airbag Module - "Side Airbag (SAB) Module")
- Remove the lumbar support assembly . (Refer to Body Electrical System - "Lumbar Support Unit")
- After loosening the mounting bolts, detach the front seat back frame assembly (A) from the front seat cushion frame assembly (B). Tightening torque : 44.1 - 53.9 N.m (4.5 - 5.5 kgf.m, 32.5 - 39.8 lb-ft)



- To install, reverse the removal procedure. For the seat equipped with side airbag, remove the side airbag from the seat frame assembly. (Refer to Restraint - "Side Airbag (SAB) Module") Before service, be fully aware of precautions and service procedure relevant to air bag. (Refer to Restraint - "Side Airbag (SAB) Module")
- For the seat equipped with side airbag, remove the side airbag from the seat frame assembly. (Refer to Restraint - "Side Airbag (SAB) Module") Before service, be fully aware of precautions and service procedure relevant to air bag. (Refer to Restraint - "Side Airbag (SAB) Module")



# Information

- For the seat equipped with side airbag, remove the side airbag from the seat frame assembly. (Refer to Restraint - "Side Airbag (SAB) Module")
- Before service, be fully aware of precautions and service procedure relevant to air bag. (Refer to Restraint - "Side Airbag (SAB) Module")