

# **Component Procedures: Seals and Gaskets**

## **Table of Contents**

1. Parts and Labor (itype\_189)

# Component Procedures: Seals and Gaskets

## Parts and Labor (itype\_189)

### Parts

Qualifier	Part #	Name	Price	Note
Cylinder Head & Valves > Hea?	223112E100	2 - Head Gasket	87.61	
Cylinder Head & Valves > Val?	224412E700	4 - Valve Cover Gasket	44.52	
Cylinder Head & Valves > Val?	222242G000	7 - Valve Seals	2.44	
Crankshaft & Bearings > Fron?	214212E300	27 - Front Crank Seal	13.58	
Crankshaft & Bearings > Rear?	214432E110	28 - Rear Main Seal	35.58	

### Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Camshaft & Timing > Front Cover Gasket, R&R	B	6.3	0.0
Remove & Replace	Crankshaft & Bearings > Front Crank Seal, R&R	B	1.5	0.0
Remove & Replace	Crankshaft & Bearings > Rear Main Seal, R&R	B	0.5	0.0
Remove & Replace	Oil Pan > Oil Pan Gasket, R&R	B	1.5	0.0