

# **Component Procedures: Front Bumper Cover / Fascia**

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# Component Procedures: Front Bumper Cover / Fascia

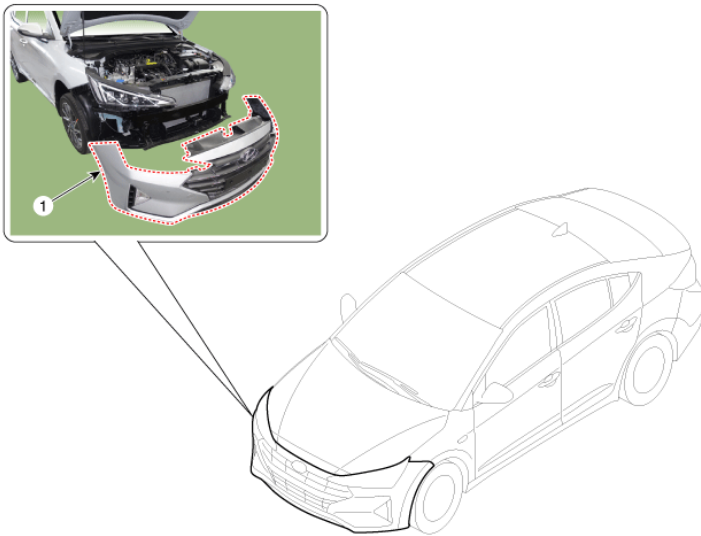
## Parts and Labor (itype\_189)

### Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Install	Bumper > Cover, R&I > Front	C	1.4	0.0

## Front Bumper Cover - Components and Components Location (Article 45061)

- Component Location



1. Front bumper cover

## Front Bumper Cover - Repair Procedures (Article 45062)

- Replacement

Put on gloves to prevent hand injuries.



- Put on gloves to prevent hand injuries.

When removing with a flat - tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components. Use a plastic panel removal tool to remove interior trim pieces without marring the surface. Take care not to bend or scratch the trim and panels.

# NOTICE

- When removing with a flat - tip screwdriver or remover, wrap protective tape around the tools to prevent damage to components.
- Use a plastic panel removal tool to remove interior trim pieces without marring the surface.
- Take care not to bend or scratch the trim and panels.
- Loosen the bolts of the front bumper upper.



- Loosen the front bumper lower mounting clips.



- After loosening the pin - type retainers and screws on the side of front bumper (A), detach the side part of front bumper. When you pull out the front bumper, the side part of the front bumper could be damaged by the

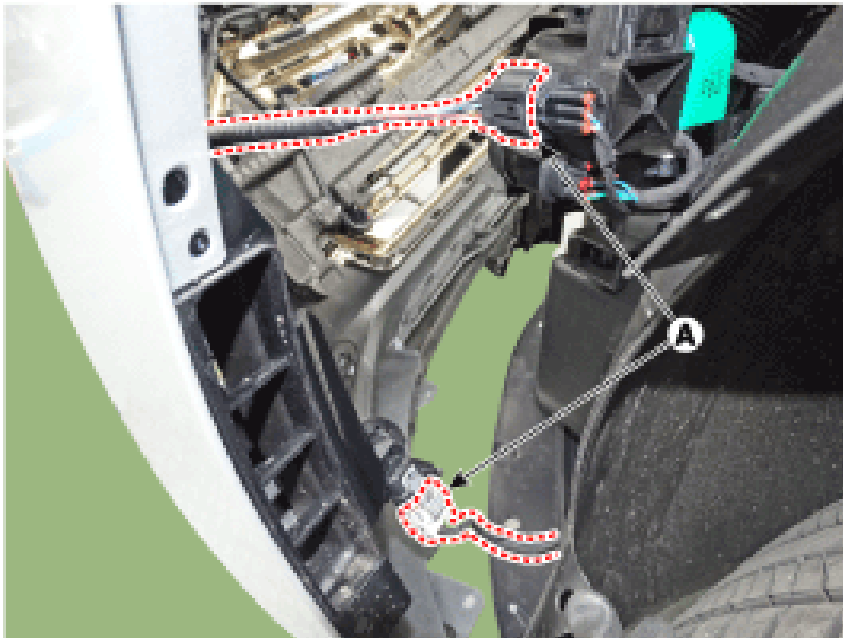
projection.

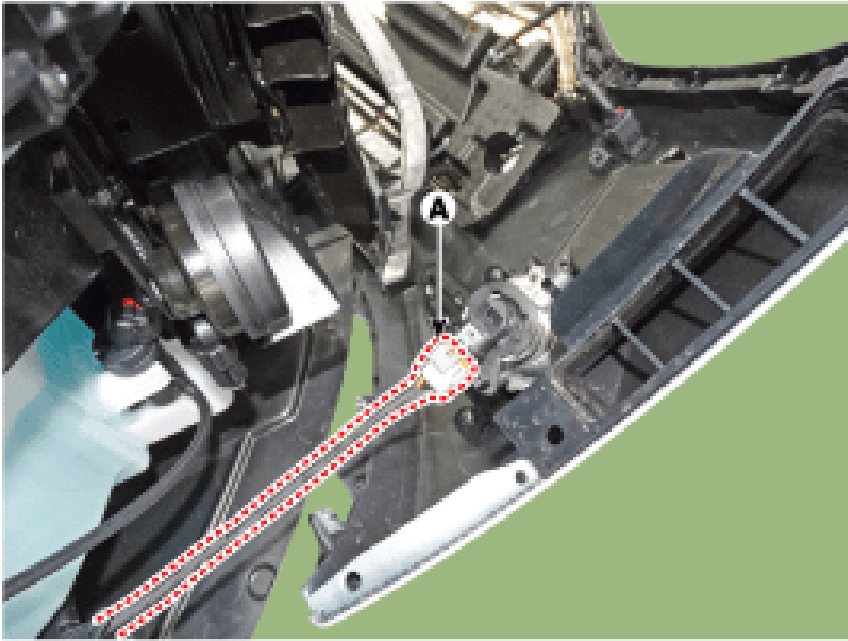
When you pull out the front bumper, the side part of the front bumper could be damaged by the projection.

- When you pull out the front bumper, the side part of the front bumper could be damaged by the projection.



- Disconnect the front bumper connector (A). [LH] [RH]



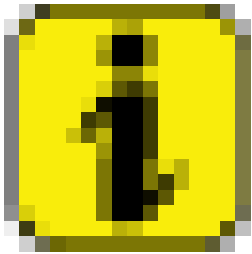


- Remove the front bumper cover (A).



- To install, reverse the removal procedure. Make sure the connector is plugged in properly. Replace any damaged clips (or pin - type retainers).

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# Information

- Make sure the connector is plugged in properly.
- Replace any damaged clips (or pin - type retainers).