

Component Procedures: Drive Belt Tensioner

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Component Procedures: Drive Belt Tensioner

Parts and Labor (itype_189)

Parts

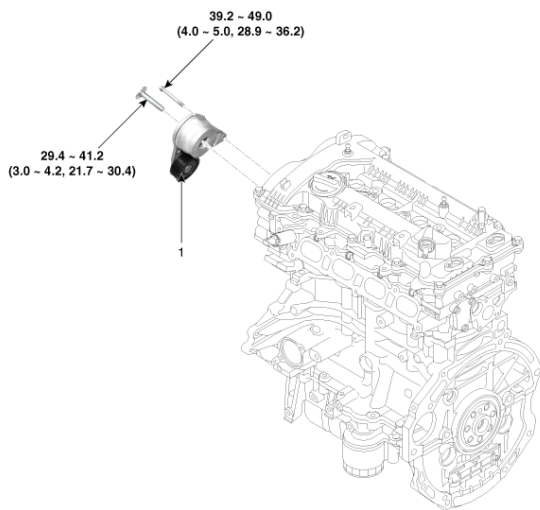
Qualifier	Part #	Name	Price	Note
Belts & Pulleys	252812E355	Serpentine Tensioner	114.82	

Labor

Operation	Qualifier Path	Skill	Std Hrs	Wty Hrs
Remove & Replace	Belts & Pulleys > Belt Tensioner, R&R	B	0.6	0.0

Drive Belt Tensioner - Components and Components Location (Article 45328)

- Components

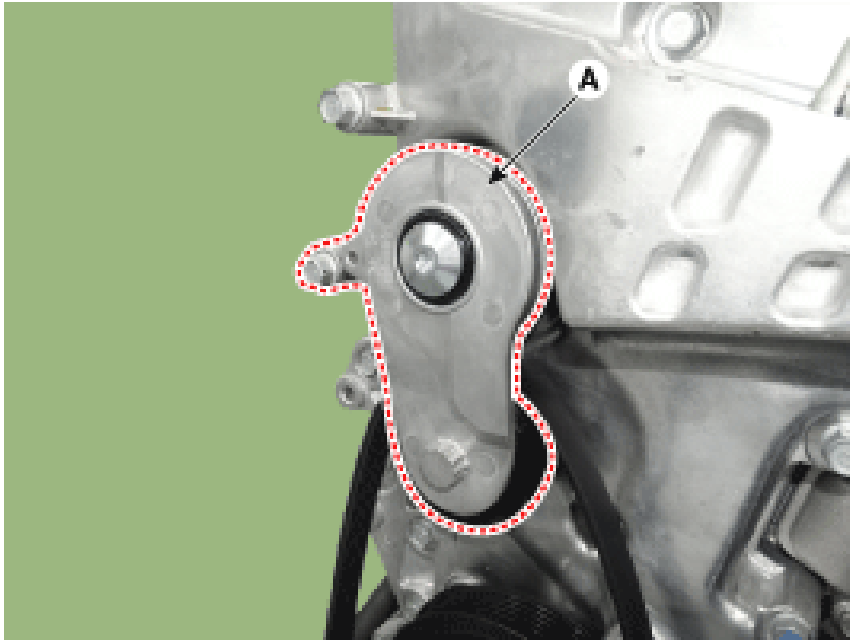


Tightening torque : N.m (kgf.m, lb-ft)

1. Drive belt tensioner

Drive Belt Tensioner - Repair Procedures (Article 45329)

- Removal and Installation
- Disconnect the drive belt .
- Remove the drive belt tensioner (A). Tightening torque center bolt : 29.4 - 41.2 N.m (3.0 - 4.2 kgf.m, 21.7 - 30.4 lb-ft) fixing bolt : 39.2 - 49.0 N.m (4.0 - 5.0 kgf.m, 28.9 - 36.2 lb-ft)



- Install in the reverse order of removal.